



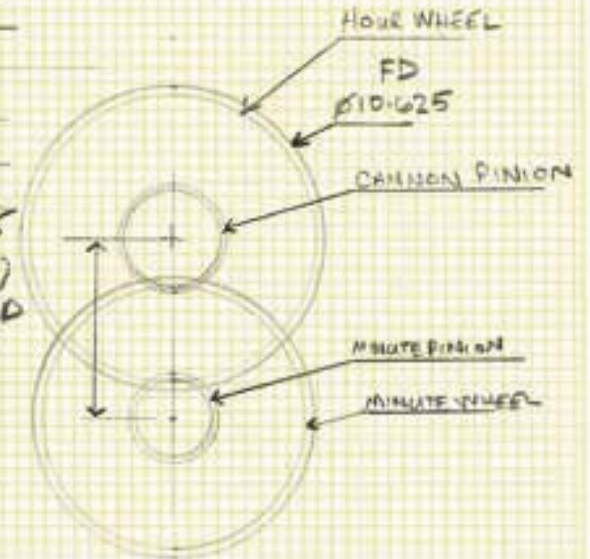
Subject: MOTION WORK

Date: 08 / XII / 2009

Notes: ALL MODULE 0.25 * PINION BLANK 0.05MM OVER SIZE

Calculations

	Hour WHEEL	MIN. WHEEL	MIN PINION	CANNON PIN.
N	40	26	10	12
FD	10.625	9.69	2.9025	3.4025
PC	10	9	2.5	3
RD	9.405	8.405	1.475	1.95
FULL DEPTH	0.6125	0.6125	0.6875	0.72625



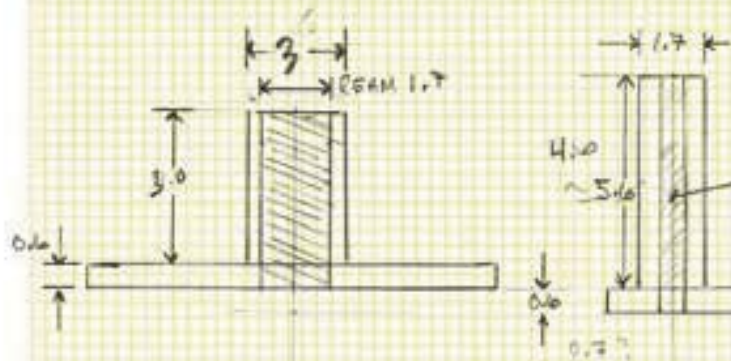
11.69

7.705

3.61
1.4525

7.77

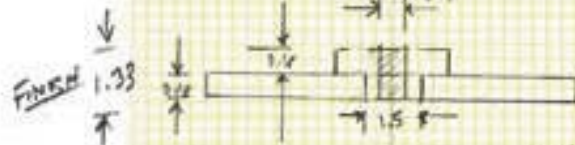
7.724



(6 - 6.25)
MEASURED

6.145
6.21
6.104

DRILL 0.6
BENCH TO
SET ARBOR



9.74
8.515

START
5.2
2.04
7.24

1 → 1/3 → 1/3 → 1/12
12:36 → 10:40