Subject : CENTER PIN

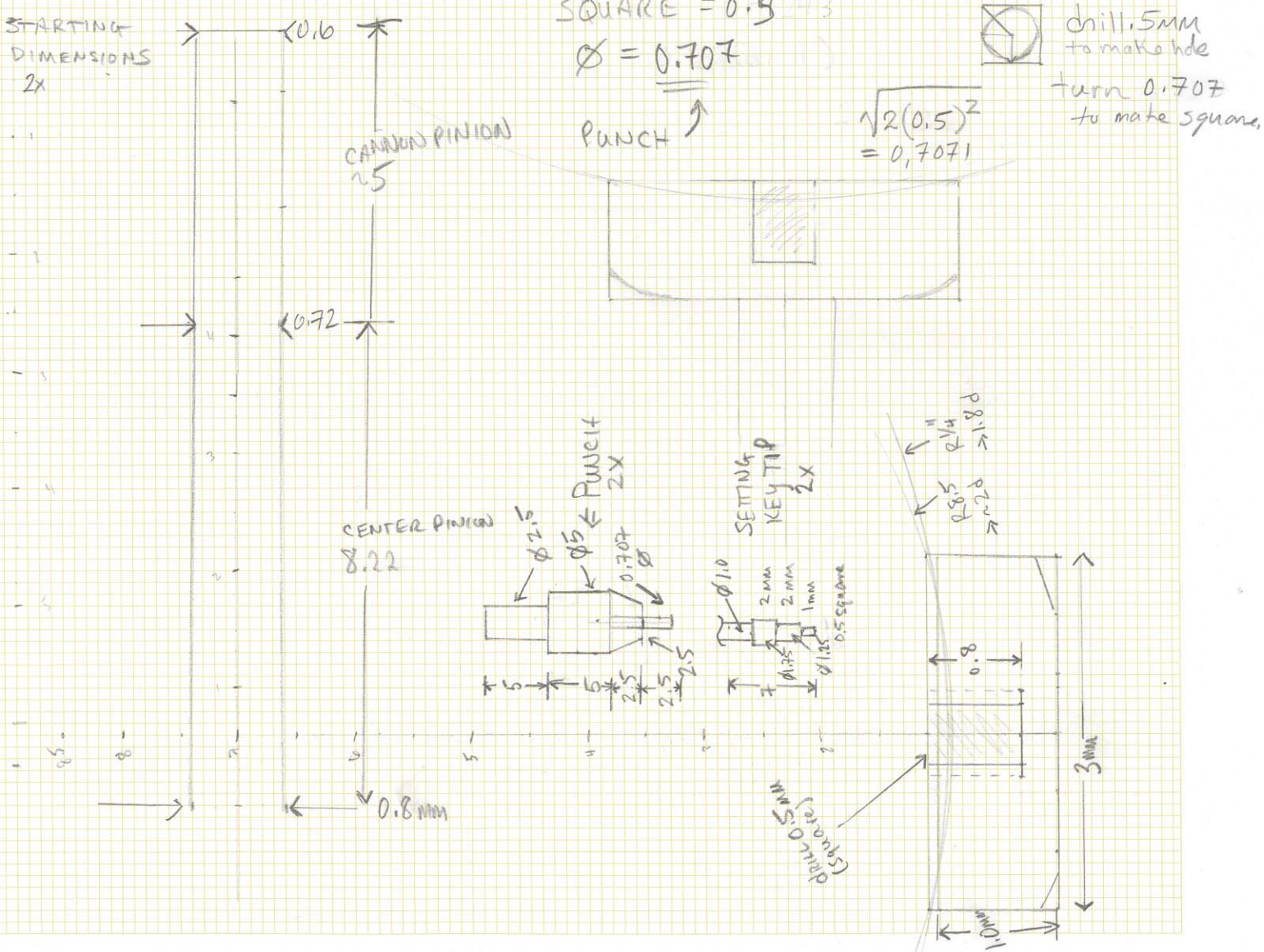
Date : / /

Notes :

Calculations

$2R = 1.4142\ x$

$2R = \varnothing$

$2R = \sqrt{x^2 \times 2}$

- TURN TAPER
  - CENTRE PINION LOOSE 3/4 TO BASE
  - CAN FIT FULLY WITH SOME SLIPPAGE
- CANNON PINION FIT 2/3'S W/ CENTER PINION FULLY ON
- BOTTOM OF CANNON P. TO HIT TOP OF CENTER P. (TIGHTER THAN PIN IN CENTER P.)