Fourth pinion FD = 19.5mm/7.5 = 2.6mm Fourth pinion PD : 2.5mm (18.75mm/7.5 or 0.25x10) Escape wheel potence outer edge radius from pivot : 7.3mm Center wheel edge: 7.5mm (7.3+0.2mm clear.) from 4th pivot Barrel to Center center distance (CD): 13.71mm

Barrel to Center Module: 0.25 Escape Wheel FD calculated as 8.158 from Balance to Escape Wheel thickness = 0.4 (measured) Escape pinion 8t 0.15M 1.25FD Escape wheel 15T Fourth pinion 10t 2.6FD 0.25M Fourth wheel 80T 0 15M Crown and ratchets Teeth: 60 Crown and ratchets FD: 15.7mm Third to fourth CD = $0.25x(75+10)/2 \sim 10.625$ mm Fourth pinion teeth : 10 (3rd to 4th ratio : 7.5:1) Third wheel teeth: 75 Third wheel PD : $(75 \times 0.25) = 18.75$ mm Third wheel FD: 19.5mm Third pinion teeth: 10 Third pinion PD : $(0.25 \times 10) = 2.5 \text{mm}$ Third pinion FD: 22mm/8 = 2.75mmCenter wheel to third pinion CD \sim (0.25 x (80+10)/2) = 11.25mm Center wheel teeth: 80 Center wheel to 3rd plnlon ratio: 8:1 Center pinion teeth: 12 Center pinion FD: 3.1mm; PD: 3mm Center wheel PD : $(0.25 \times 80) = 20$ mm Center wheel FD: 22mm Escape wheel potence jewel setting dia : 1.5mm Fourth Wheel FD: 12.5mm Barrel to Center ratio: 8:1 Barrel Pltch dlameter (PD): 24mm

Escape pinion position (6.6mm)

Dial diameter: 57.5mm (58mm-(2x0.25mm)

Movment Diameter: 58mm

