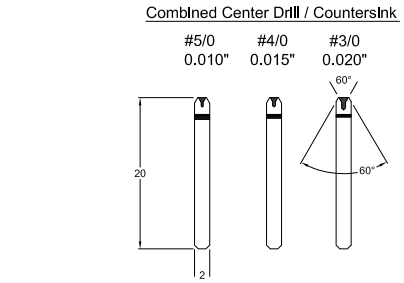
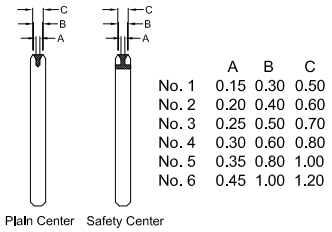
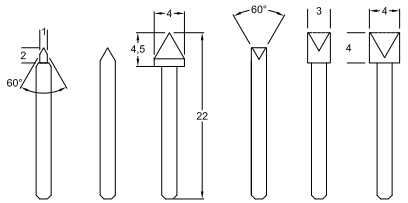
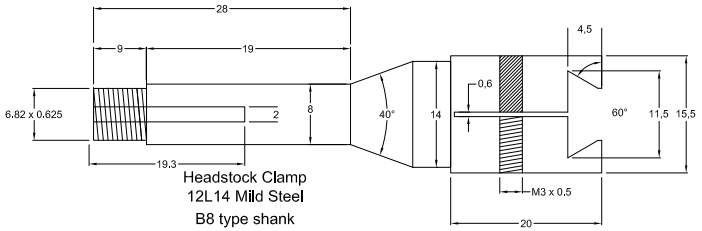


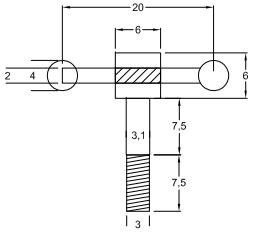


	A	B	C
No. 1	0.15	0.30	0.50
No. 2	0.20	0.40	0.60
No. 3	0.25	0.50	0.70
No. 4	0.30	0.60	0.80
No. 5	0.35	0.80	1.00
No. 6	0.45	1.00	1.20

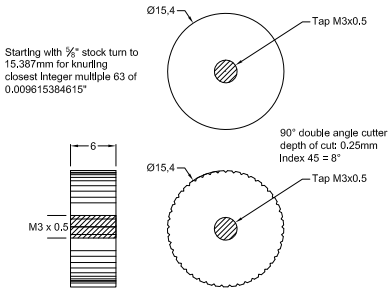




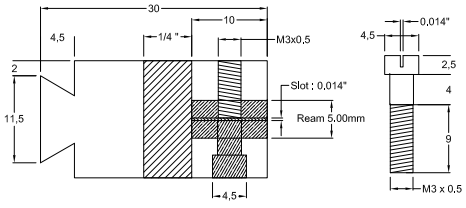
Headstock Clamp
12L14 Mild Steel
B8 type shank



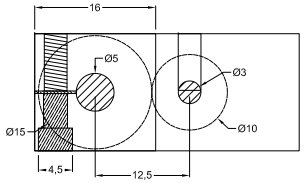
Locking Screw
O-1 Tool Steel

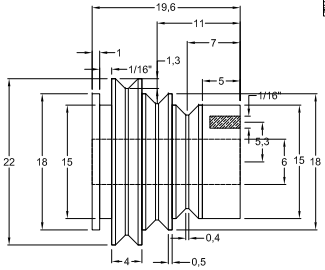


Collet Draw-in Nut
12L14 Steel



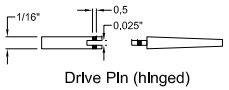
Mounting Block
Free-machining brass



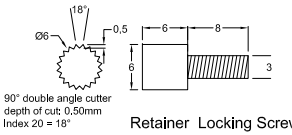


Drive Pulley
12L14 Steel

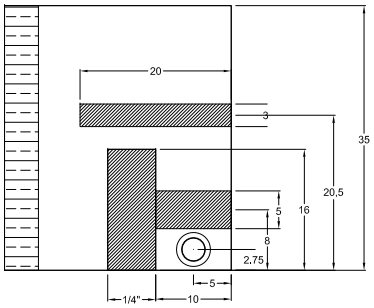
- drill 5.80mm
- bore to 5.95mm
- ream 6mm

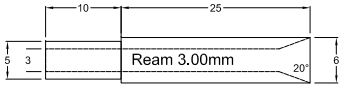


Drive Pin (hinged)
O-1 Tool Steel

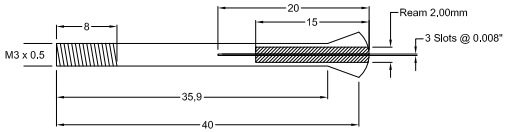


Retainer Locking Screw
O-1 Tool Steel

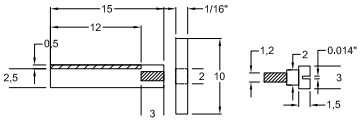




Collet Spindle
O-1 Tool Steel



Collet
O-1 Tool Steel



Retainer
O-1 Tool Steel

eccentric dead-center headstock