

A yellow metal file is positioned diagonally across the frame, extending from the bottom left towards the top right. It is set against a solid blue background. A vertical white line runs down the center of the page, intersecting the file. The lighting creates highlights on the file's surface, emphasizing its metallic texture.

The file:  
a well established  
instrument

vallorbe®  
swiss

From work to pleasure



# Allgemeines Inhaltsverzeichnis General index

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# For the good use of this catalog

## 1. Range references

The various ranges of files contained in this catalogue can be located with the help of the following tabs which are to be found in the side margins of the summary and product pages:



### LP Type

Precision files with tang  
Chain saw files



### Tools without cut

Engravers' gravers  
Gravers - Scrapers  
Saw blades - Saw frames



### LA Type

Needle files  
Escapement files  
«Habilis» files



### File handles



### Type LR

Rifflers



### Special custom-made files



### «Valtitan» range

Precision files with tang  
Needle files  
Rifflers

## 2. Main dimensions

### a) Length = L

The measuring points for length (L) vary from one type of file to another. It is therefore necessary to refer to the «Main dimensions» diagram at the beginning of each chapter. The length is given either in inches or mm, or in inches and mm. In this case, the mm are given for information only.

### b) Width x thickness = A x B

Width and thickness are given by:

- **A** = as a rule length or diameter
- **B** = mainly thickness.

The A and B dimensions are always measured at the widest uncut section. They are expressed in mm, apart from some exceptions in LO chapter «Gravers» (refer to «Main dimensions» at the beginning of the chapter).

## 3. Tolerances

For all the files, it is important to take into account the following tolerances:

### Round shapes

Ø	Tol.
≤ 3	+ 0.15 / - 0.1
> 3...6	+ 0.2 / - 0.1
> 6	± 0.2

### Pippin - Auriform - Slotted

A	B	Tol.
≤ 15	± 0.5	≤ 4
> 15	± 1	> 4
		± 1

### Other shapes

A	Tol.	B	Tol.
≤ 4	+ 0.2 / - 0.3	≤ 2.5	+ 0.2 / - 0.3
> 4...15	+ 0.3 / - 0.5	> 2.5 — 4	+ 0.3 / - 0.5
> 15	+ 0.3 / - 0.7	> 4	+ 0.3 / - 0.7

Exceptions: see next page.

**Exceptions**

LP1185 Equalling special	Dimension B on cut according to the STUBS gauge
LP1265 Warding special	Dimension B on cut according to the STUBS gauge
LP1180 Ordinary equalling	Dimension B on cut $\pm 0.1$
LP1170 Joint file round edges	Dimension B $\pm 0.1$
LP1840 Screwhead with tang	Dimension B $\pm 0.1$
LP1850 Screwhead without tang	Dimension B $\pm 0.1$
Round for chain saws	Dimension B on cut + 0.2 / - 0.1

**4. Overthickness on the cut**

For an exact measurement of the A and B dimensions on the cut part 0.01 to 0.4 mm should be added per cut side.

**5. Subject to modification**

Taking into account the constant technological and technical changes, we reserve the right to modify the illustrations, dimensions, designations and other information without prior notice.

**6. Our trade marks**

Hiebskala\*

Scale of cuts\*

Echelle de tailles\*

Escala de picado\*

**Bestimmen der Zähnezahl [Z/cm]**

**To determine number of teeth [Z/cm]**

**Détermination du nombre de dents [Z/cm]**

**Determinar el número de dientes [Z/cm]**

Die Anzahl der Zähne (Z/cm) wird an der Hiebachse gemessen.

Die Zahlen in der nachstehenden Tabelle stimmen mit der Anzahl Zähne pro cm für einen bestimmten Hieb, Länge oder Typ überein.

Beispiel: Feile 6" in Hieb 2 = 31 Z/cm.

*The number of teeth (Z/cm) is obtained by counting perpendicularly to the cut.*

*In the following table the figures correspond to the number of teeth per cm, for a given length and type of file.*

*For example, a file 6" in cut 2, shows 31 Z/cm.*

Le nombre de dents (Z/cm) se compte perpendiculairement à la taille.

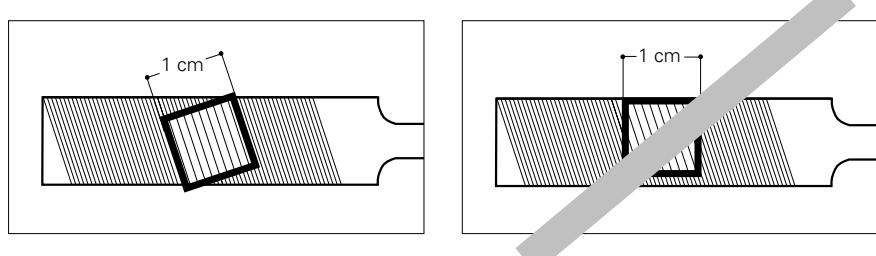
Dans le tableau ci-après les chiffres correspondent au nombre de dents par cm pour une taille donnée, dans une longueur ou un type donné.

Exemple: Lime de 6" en taille 2 = 31 Z/cm.

*El número de dientes (Z/cm) se cuenta perpendicularmente al picado.*

*En la tabla las cifras corresponden al número de dientes por cm de un picado determinado, con un largo y tipo determinados.*

*Ejemplo: limas de 6" en picado 2 = 31 Z/cm.*



Feilen-Typ - Type of file Type de lime - Tipo de lima	Hieb [Zähne/cm] - Cut [Teeth/cm] Taille [Dents/cm] - Picado [Dientes/cm]										
	000	00	0	1	2	3	4	5	6	7	8
Präzisionsfeilen, Längen 1" bis 3.5" <i>Precision files, lengths 1" to 3.5"</i> Limes de précision, longueurs 1" à 3.5" <i>Limas de precisión, largo 1" hasta 3.5"</i>		20	25	31	38	46	56	68	84	100	116
Präzisionsfeilen, Längen 4" bis 8" <i>Precision files, lengths 4" to 8"</i> Limes de précision, longueurs 4" à 8" <i>Limas de precisión, largo 4" hasta 8"</i>	12	16	20	25	31	38	46	56	68		
Präzisionsfeilen, Längen 10" bis 12" <i>Precision files, lengths 10" to 12"</i> Limes de précision, longueurs 10" à 12" <i>Limas de precisión, largo 10" hasta 12"</i>	9	12	16	20	25	31	38	(46)	(56)		
Nadelfeilen <i>Needle files</i> Limes aiguilles <i>Limas aguja</i>		20	25	31	38	46	56	68	84		
«Habilis»-Feilen <i>«Habilis» files</i> Limes «Habilis» <i>Limas «Habilis»</i>		18		25							
Hemmungsfeilen <i>Escapement files</i> Limes aux échappements <i>Limas de escape</i>		20	25	31	38	46	56	68	84	100	116
Riffelfeilen <sup>1</sup> für Graveure <i>Die sinkers rifflers<sup>1</sup></i> Rifloirs <sup>1</sup> pour graveurs <i>Codillos<sup>1</sup> para grabadores</i> (LR12800 - LR12900)	16	20	25	31	38	(46)	56	(68)	(84)		
Riffelfeilen <sup>2</sup> für Goldschmiede und Mechaniker <i>Die makers rifflers<sup>2</sup></i> Rifloirs <sup>2</sup> pour orfèvres et mécaniciens <i>Codillos<sup>2</sup> para orfebres y mecánicos</i> (LR12400 - LR12600 - LR12700)	9	12	16	20	25	(31)	38	(46)	(56)		



# Präzisionsfeilen: Inhaltsverzeichnis

## *Precision files: Index*

Limes de précision: Table des matières  
*Limás de precisión: Índice*

### **Seite / Page** **Page / Página**

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**LP**

### **Artikelbeschreibung:** **Product description:**

10	LP – Präzisionsfeilen mit Angel <i>LP – Precision files with tang</i>
24	LP – Raumfeilen <i>LP – Diesinkers</i>
26	LC – Kettensägefeilen <i>LC – Chain saw files</i>

### **Description des articles:** **Descripción de los artículos:**

LP – Limes de précision à queue <i>LP – Limas de precisión con espiga</i>
LP – Limes aux poinçons <i>LP – Limas para punzones</i>
LC – Limes pour scies à chaînes <i>LC – Limas para motosierras</i>

# Haupteigenschaften

## Main characteristics

# Caractéristiques principales

## Características principales

**Die Präzisionsfeile «Vallorbe» für spezifische Anwendungen...**

**...für Ihre Anwendung !**

Das vollständigste Angebot der Welt :

- 60 Formen, Längen von 1.5 bis 12 Zoll, Hiebe von 12 bis 84 Zähne/cm
- Die Formen der Feilen wurden so gestaltet, dass auch besondere Arbeitsgänge leicht ausgeführt werden können
- Scharfe Kanten, sehr feine, gehauene Spitzen
- Aus Chromstahl gefertigt
- Härte 66 HRc
- Zertifiziertes Qualitätssystem ISO 9001 / EN 29001

**The «Vallorbe» precision file with tang is designed to meet your specific application...**

**...use it !**

*The largest range of files in the world :*

- 60 shapes
- Lengths from 1.5 to 12 inches
- Cuts from 12 to 84 teeth/cm
- Sharp edges, fine points
- Made from chrome steel
- Hardness 66 HRc
- Certified quality management as to ISO 9001 / EN 29001

**La lime de précision «Vallorbe» conçue pour une application spécifique...**

**...pour votre application !**

La gamme la plus complète du monde :

- 60 formes, longueurs de 1.5 à 12 pouces, tailles de 12 à 84 dents/cm
- Les formes de limes sont étudiées pour vous permettre de réaliser toutes vos opérations.
- Angles vifs, pointes taillées très fines
- Fabriquées à partir d'acier au chrome
- Dureté 66 HRc
- Système qualité certifié ISO 9001 / EN 29001

**La lima de precisión «Vallorbe» concebida para una aplicación específica...**

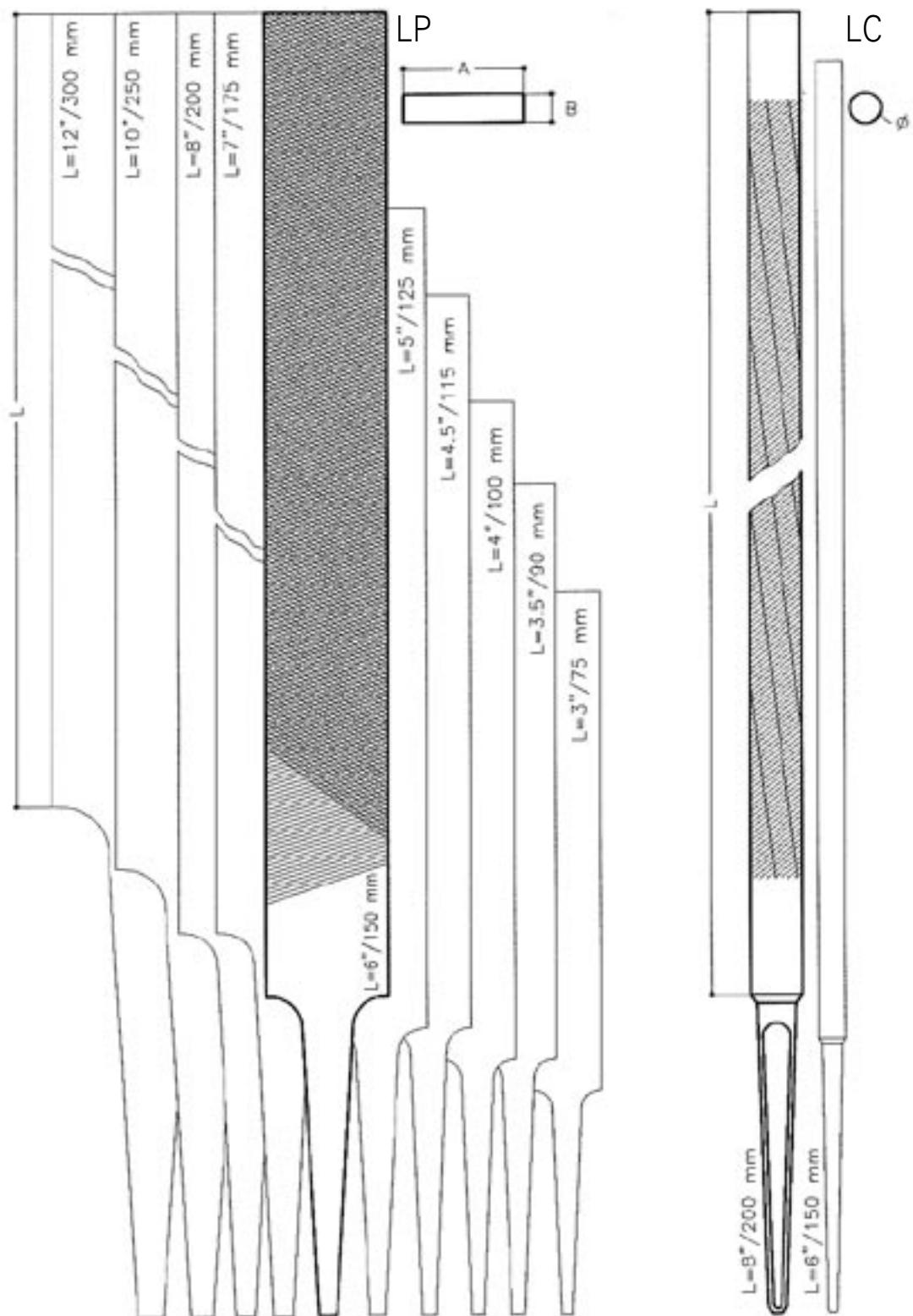
**...para su aplicación !**

*El surtido más completo del mundo :*

- 60 formas, largos de 1.5 hasta 12 pulgadas, picado de 12 hasta 84 dientes/cm
- Las formas de las limas fueron concebidas especialmente para permitirle realizar todo tipo de operaciones específicas
- Ángulos afilados, puntas muy finas
- Fabricadas de acero al cromo
- Dureza 66 HRc
- Sistema de calidad certificada ISO 9001 / EN 29001

## Wichtigste Massangaben *Main dimensions*

## Principales dimensiones *Principales medidas*



Präzisionsfeilen mit Angel  
Precision files with tang

Limes de précision à queue  
Limas de precisión con espiga

L = "/mm A x B mm	Hieb / Cut / Taille / Picado 000   00	0	1	2	3	4	5	6
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**LP1163**

Ansatz / Flachstumpf

Hand

Carrelette

Carleta

4" / 100 mm		LP1163-4-00	LP1163-4-0	LP1163-4-1	LP1163-4-2	LP1163-4-3	LP1163-4-4	LP1163-4-5	LP1163-4-6
12.5 x 3 mm		LP1163-5-00	LP1163-5-0	LP1163-5-1	LP1163-5-2	LP1163-5-3	LP1163-5-4	LP1163-5-5	
5" / 125 mm		LP1163-6-000	LP1163-6-00	LP1163-6-0	LP1163-6-1	LP1163-6-2	LP1163-6-3	LP1163-6-4	LP1163-6-5
15.5 x 3.5 mm									LP1163-6-6
6" / 150 mm									
18.5 x 4 mm									
7" / 175 mm			LP1163-7-00	LP1163-7-0		LP1163-7-2			
21.3 x 4.8 mm									
8" / 200 mm	LP1163-8-000	LP1163-8-00	LP1163-8-0	LP1163-8-1	LP1163-8-2	LP1163-8-3	LP1163-8-4		LP1163-8-6
21.3 x 4.8 mm									
10" / 250 mm	LP1163-10-000	LP1163-10-00	LP1163-10-0	LP1163-10-1	LP1163-10-2	LP1163-10-3	LP1163-10-4		
25.3 x 6.3 mm									
12" / 300 mm	LP1163-12-000	LP1163-12-00	LP1163-12-0	LP1163-12-1	LP1163-12-2	LP1163-12-3			
29.3 x 7.8 mm									

**LP1168**

Ansatz / Flachstumpf dünn

Thin hand

Carrelette mince

Carleta delgada

5" / 125 mm		LP1168-5-0		LP1168-5-2				
14.5 x 1.7 mm		LP1168-6-00	LP1168-6-0	LP1168-6-1	LP1168-6-2		LP1168-6-4	
6" / 150 mm								
16.5 x 2 mm								

**LP1132**

Stiften normal 2 Seiten

Regular pillar 2 sides cut

Pilier ordinaire 2 côtés

Plana paralela normal con picado  
sobre 2 lados

4" / 100 mm		LP1132-4-00	LP1132-4-0	LP1132-4-1	LP1132-4-2		LP1132-4-4		
9.5 x 2.5 mm		LP1132-5-0		LP1132-5-2			LP1132-5-4		
5" / 125 mm		LP1132-6-00	LP1132-6-0	LP1132-6-1	LP1132-6-2	LP1132-6-3	LP1132-6-4		LP1132-6-6
10.5 x 3.5 mm									
6" / 150 mm									
12 x 4 mm									
7" / 175 mm		LP1132-7-00	LP1132-7-0	LP1132-7-1					
13.5 x 4 mm									
8" / 200 mm		LP1132-8-00	LP1132-8-0	LP1132-8-1	LP1132-8-2	LP1132-8-3	LP1132-8-4		LP1132-8-6
14.5 x 4.5 mm									
10" / 250 mm		LP1132-10-00	LP1132-10-0	LP1132-10-1	LP1132-10-2		LP1132-10-4		
17.5 x 5.3 mm									
12" / 300 mm		LP1132-12-00	LP1132-12-0		LP1132-12-2				
19.3 x 6.3 mm									

Präzisionsfeilen mit Angel  
Precision files with tang

Limes de précision à queue  
Limas de precisión con espiga

L = "/mm A x B mm	Hieb / Cut / Taille / Picado	00	0	1	2	3	4	6
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### LP1166

Kannelier Ansatz  
Hand chequering  
Carrelette à canneler  
Carleta de estriar



6" / 150 mm  
19 x 5.2 mm  
8" / 200 mm  
22 x 5.2 mm

LP1166-6-00  
LP1166-8-00

LP1166-6-0  
LP1166-8-0

LP1166-6-1  
LP1166-8-1

LP1166-6-2  
LP1166-8-2

### LP1133

Stiften normal 3 Seiten

Regular pillar 3 sides cut

Pilier ordinaire 3 côtés

Plana paralela normal con picado  
sobre 3 lados



4" / 100 mm  
9.5 x 2.5 mm  
5" / 125 mm  
10.5 x 3.5 mm  
6" / 150 mm  
12 x 4 mm  
7" / 175 mm  
13.5 x 4 mm  
8" / 200 mm  
14.5 x 4.5 mm  
10" / 250 mm  
17.5 x 5.3 mm

LP1133-4-00  
LP1133-5-00  
LP1133-6-00  
LP1133-7-00  
LP1133-8-00  
LP1133-10-00

LP1133-4-0  
LP1133-5-0  
LP1133-6-0  
LP1133-7-0  
LP1133-8-0  
LP1133-10-0

LP1133-4-1  
LP1133-5-2  
LP1133-6-2  
LP1133-7-2  
LP1133-8-1  
LP1133-10-1

LP1133-4-2  
LP1133-6-3  
LP1133-6-4

LP1133-8-4

LP

### LP1138

Stiften dünn

Pillar thin

Pilier mince

Plana paralela delgada



4" / 100 mm  
8.5 x 1.2 mm  
6" / 150 mm  
10.5 x 2.4 mm

LP1138-4-00  
LP1138-6-00

LP1138-4-0  
LP1138-6-0

LP1138-4-1  
LP1138-6-1

LP1138-4-2  
LP1138-6-2

LP1138-6-4

### LP1142

Stiften schmal

Pillar slim

Pilier étroit

Plana paralela estrecha



4" / 100 mm  
4.6 x 2.2 mm  
5" / 125 mm  
5.5 x 2.5 mm  
6" / 150 mm  
6.5 x 3 mm  
7" / 175 mm  
7.3 x 3.3 mm  
8" / 200 mm  
8.3 x 3.8 mm  
10" / 250 mm  
9.3 x 4.3 mm

LP1142-4-00  
LP1142-6-00  
LP1142-7-0  
LP1142-8-00  
LP1142-10-00

LP1142-4-0  
LP1142-5-0  
LP1142-6-0  
LP1142-6-1  
LP1142-6-2  
LP1142-6-3

LP1142-4-1  
LP1142-5-2  
LP1142-6-4  
LP1142-6-6

LP1142-4-2  
LP1142-6-4  
LP1142-6-6

LP1142-8-3  
LP1142-8-4

LP1142-10-2

**Präzisionsfeilen mit Angel**  
**Precision files with tang**

**Limes de précision à queue**  
**Limas de precisión con espiga**

L = "/mm A x B mm	Hieb / Cut / Taille / Picado 00	0	1	2	3	4	6
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### LP1152

Stiften sehr schmal  
*Pillar extra slim*



Pilier très étroit

Plana paralela muy estrecha

3" / 75 mm

2.7 x 1.7 mm

4" / 100 mm

3.7 x 1.7 mm

5" / 125 mm

4 x 2 mm

6" / 150 mm

4.5 x 2.5 mm

8" / 200 mm

6.3 x 2.8 mm

10" / 250 mm

8.3 x 3.8 mm

LP1152-4-00	LP1152-4-0		LP1152-4-2		LP1152-4-4		
	LP1152-5-0		LP1152-5-2				
LP1152-6-00	LP1152-6-0	LP1152-6-1	LP1152-6-2	LP1152-6-3	LP1152-6-4	LP1152-6-6	
LP1152-8-00	LP1152-8-0	LP1152-8-1	LP1152-8-2		LP1152-8-4		
LP1152-10-00	LP1152-10-0		LP1152-10-2				

### LP1136

Kannelier Stiften



Pillar chequering

Pilier à canneler

Plana paralela de estriar

6" / 150 mm

12.4 x 4.5 mm

LP1136-6-00	LP1136-6-0	LP1136-6-1	LP1136-6-2		LP1136-6-4	
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### LP1180

Ausgleich normal



Equalising

Egalir ordinaire

Lima de igualar normal

4" / 100 mm

10 x 1.3 ±0.1 mm

4" / 100 mm

10 x 2 ±0.1 mm

5" / 125 mm

12 x 1.7 ±0.1 mm

6" / 150 mm

13 x 2 ±0.1 mm

6" / 150 mm

13 x 2.8 ±0.1 mm

8" / 200 mm

16 x 3.2 ±0.1 mm

		LP1180-4-0-1.3		LP1180-4-2-1.3		
		LP1180-4-0-2		LP1180-4-2-2	LP1180-4-4-2	
		LP1180-5-0-1.7	LP1180-5-1-1.7	LP1180-5-2-1.7	LP1180-5-4-1.7	
LP1180-6-00-2	LP1180-6-0-2	LP1180-6-1-2	LP1180-6-2-2	LP1180-6-4-2		
LP1180-6-00-2.8	LP1180-6-0-2.8		LP1180-6-2-2.8	LP1180-6-4-2.8		
LP1180-8-00-3.2	LP1180-8-0-3.2	LP1180-8-1-3.2	LP1180-8-2-3.2	LP1180-8-4-3.2		

**Präzisionsfeilen mit Angel**  
**Precision files with tang**

**Limes de précision à queue**  
**Limas de precisión con espiga**

L = "/mm A x B mm	Hieb / Cut / Taille / Picado 0	Lehre / Gauge / Jauge / Galga 2	4
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### LP1185

Ausgleich spezial  
 Equaling special thickness  
 Egalir spécial  
 Lima de igualar especial



4" / 100 mm 10 x 1.22 <sup>+0/-0.08</sup> mm	LP1185-4-0-18	LP1185-4-2-18		18
4" / 100mm 10 x 0.91 <sup>+0/-0.08</sup> mm		LP1185-4-2-20	LP1185-4-4-20	20
4" / 100 mm 10 x 0.81 <sup>+0/-0.08</sup> mm	LP1185-4-0-21	LP1185-4-2-21		21
4" / 100 mm 10 x 0.71 <sup>+0/-0.08</sup> mm		LP1185-4-2-22	LP1185-4-4-22	22
4" / 100 mm 10 x 0.56 <sup>+0/-0.07</sup> mm		LP1185-4-2-24	LP1185-4-4-24	24
4" / 100 mm 10 x 0.46 <sup>+0/-0.07</sup> mm		LP1185-4-2-26	LP1185-4-4-26	26
4" / 100 mm 10 x 0.38 <sup>+0/-0.08</sup> mm		LP1185-4-2-28	LP1185-4-4-28	28
6" / 150 mm 13 x 2.03 <sup>+0/-0.08</sup> mm	LP1185-6-0-14	LP1185-6-2-14		14
6" / 150 mm 13 x 1.63 <sup>+0/-0.08</sup> mm	LP1185-6-0-16	LP1185-6-2-16		16
6" / 150 mm 13 x 1.22 <sup>+0/-0.08</sup> mm	LP1185-6-0-18	LP1185-6-2-18		18

LP

L = "/mm B mm	Hieb / Cut / Taille / Picado 2	2	2	2	2	2	2
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### LP1170

Scharnierfeile runde Kanten  
 Round edges joint file  
 Coulisse bords ronds  
 Lima de charnela de  
 bordes redondos



4" / 100 mm 10 mm	LP1170-4-2-0.4 LP1170-4-2-1.1	LP1170-4-2-0.5 LP1170-4-2-1.2	LP1170-4-2-0.6 LP1170-4-2-1.3	LP1170-4-2-0.7 LP1170-4-2-1.5	LP1170-4-2-0.8 LP1170-4-2-1.8	LP1170-4-2-0.9 LP1170-4-2-2	LP1170-4-2-1
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L = "/mm A x B mm	Hieb / Cut / Taille / Picado 00	0	2
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### LP1230

Flachspitz runde Kanten  
 Crochet  
 Crochet  
 Gancho



3.5" / 90 mm 7 x 2.2 mm		LP1230-3.5-0	LP1230-3.5-2
4" / 100 mm 7.5 x 2.2 mm	LP1230-4-00	LP1230-4-0	LP1230-4-2
6" / 150 mm 10 x 3.3 mm	LP1230-6-00	LP1230-6-0	LP1230-6-2
8" / 200 mm 12.5 x 4.2 mm	LP1230-8-00	LP1230-8-0	LP1230-8-2

Präzisionsfeilen mit Angel  
Precision files with tang

Limes de précision à queue  
Limas de precisión con espiga

L = "/mm A x B mm	Hieb / Cut / Taille / Picado 000	00	0	2	4
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**LP1263**

Flachspitz normal

Warding

Entrée ordinaire

Plana de punta normal

4" / 100 mm

12.4 x 2.5 mm

6" / 150 mm

15.4 x 3.5 mm

8" / 200 mm

21.4 x 5 mm



**LP**

L = "/mm A x B mm	Hieb / Cut / Taille / Picado 0	2	Lehre / Gauge / Jauge / Galga
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**LP1265**

Flachspitz spezial

Warding special thickness

Entrée spéciale

Plana punta especial

3" / 75 mm

9 x 0.61<sup>+0/-0.07</sup> mm

4" / 100 mm

12.4 x 0.81<sup>+0/-0.08</sup> mm

6" / 150 mm

15.4 x 1.65<sup>+0/-0.08</sup> mm

6" / 150 mm

15.4 x 1.25<sup>+0/-0.08</sup> mm

6" / 150 mm

15.4 x 1.02<sup>+0/-0.08</sup> mm

6" / 150 mm

15.4 x 0.81<sup>+0/-0.08</sup> mm



L = "/mm A x B mm	Hieb / Cut / Taille / Picado 000	00	0	2	4
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**LP1268**

Flachspitz dünn

Warding thin

Entrée mince

Plana punta delgada

3" / 75 mm

9 x 0.6 mm

4" / 100 mm

12.4 x 1 mm

5" / 125 mm

14 x 1.3 mm

6" / 150 mm

15.4 x 1.7 mm

8" / 200 mm

21.4 x 2.6 mm



Präzisionsfeilen mit Angel  
Precision files with tang

Limes de précision à queue  
Limas de precisión con espiga

L = "/mm A x B mm	Hieb / Cut / Taille / Picado 000   00	0	1	2	3	4	5	6
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**LP1560**

Halbrund normal

Halfround

Mironde ordinaire

Mediacaña normal

3" / 75 mm		LP1560-3-00*	LP1560-3-0		LP1560-3-2			
8.1 x 2.6 mm								
4" / 100 mm		LP1560-4-00	LP1560-4-0	LP1560-4-1	LP1560-4-2	LP1560-4-3	LP1560-4-4	LP1560-4-5
12.7 x 3.5 mm								LP1560-4-6
5" / 125 mm		LP1560-5-00	LP1560-5-0	LP1560-5-1	LP1560-5-2	LP1560-5-3	LP1560-5-4	LP1560-5-5
13.1 x 4.1 mm								LP1560-5-6
6" / 150 mm	LP1560-6-000	LP1560-6-00	LP1560-6-0	LP1560-6-1	LP1560-6-2	LP1560-6-3	LP1560-6-4	LP1560-6-5
15.1 x 4.7 mm								LP1560-6-6
7" / 175 mm			LP1560-7-0		LP1560-7-2	LP1560-7-3		
18.4 x 5.2 mm								
8" / 200 mm	LP1560-8-000	LP1560-8-00	LP1560-8-0	LP1560-8-1	LP1560-8-2	LP1560-8-3	LP1560-8-4	
21.1 x 6.3 mm								
10" / 250 mm	LP1560-10-000	LP1560-10-00	LP1560-10-0	LP1560-10-1	LP1560-10-2			
25.5 x 7.5 mm								
12" / 300 mm		LP1560-12-00	LP1560-12-0					
27.4 x 8.5 mm								



LP

**LP1566**

Halbrund schlank, Ringfeile

Halfround slim or ring file

Mironde effilée pour bagues

Mediacaña delgada para anillos

6" / 150 mm		LP1566-6-00	LP1566-6-0	LP1566-6-1	LP1566-6-2	LP1566-6-3	LP1566-6-4		LP1566-6-6
12.7 x 3.5 mm									
8" / 200 mm	LP1566-8-000		LP1566-8-0	LP1566-8-1					
15.5 x 4.5 mm									
10" / 250 mm		LP1566-10-00	LP1566-10-0		LP1566-10-2				
15.5 x 4.5 mm									



**LP1567**

Halbrund sehr schlank

Halfround extra narrow

Mironde très effilée

Mediacaña muy delgada

6" / 150 mm			LP1567-6-0		LP1567-6-2		LP1567-6-4		
9.8 x 2.8 mm									



**LP1545**

Halbrund für Juweliere

Halfround for jewellers

Mironde pour bijoutiers

Mediacaña para joyeros

4.5" / 115 mm			LP1545-4.5-0						
12 x 3.3 mm									



\* Jusqu'à épuisement du stock / As stock lasts  
Solange Vorrat /

Präzisionsfeilen mit Angel  
Precision files with tang

Limes de précision à queue  
Limas de precisión con espiga

L = "/mm  
A x B mm

**LP1540**

Halbrund doppelt  
Vul-Crylic file  
Mironde double  
Mediacaña doble



6" / 150 mm 13.5 x 4 mm	LP1540-6
7" / 175 mm 12.5 x 3.5 mm	LP1540-7
8" / 200 mm 12.5 x 3.5 mm	LP1540-8

**LP**

L = "/mm A x B mm	Hieb / Cut / Taille / Picado 00 0	1	2	3	4	5	6
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**LP1960**

Vogelzunge  
Crossing  
Feuille de sauge  
Almendra



3.5" / 90 mm 10.2 x 2.9 mm		LP1960-3.5-0		LP1960-3.5-2		LP1960-3.5-4	LP1960-3.5-5	LP1960-3.5-6
4" / 100 mm 11.9 x 3.6 mm		LP1960-4-0		LP1960-4-2		LP1960-4-4		
5" / 125 mm 13.5 x 4.1 mm		LP1960-5-0		LP1960-5-2	LP1960-5-3			
6" / 150 mm 14.8 x 5 mm	LP1960-6-00	LP1960-6-0	LP1960-6-1	LP1960-6-2	LP1960-6-3	LP1960-6-4		LP1960-6-6
8" / 200 mm 21.3 x 6.3 mm	LP1960-8-00	LP1960-8-0	LP1960-8-1	LP1960-8-2	LP1960-8-3			
10" / 250 mm 25.3 x 7.8 mm	LP1960-10-00	LP1960-10-0		LP1960-10-2	LP1960-10-3			

**LP1730**

Spitzkugel  
Pippin  
Pippin  
Oval con borde redondo



3.5" / 90 mm 6.3 x 2.4 mm		LP1730-3.5-0		LP1730-3.5-2				
4" / 100 mm 7 x 3 mm				LP1730-4-2				
6" / 150 mm 10 x 4.4 mm		LP1730-6-0		LP1730-6-2		LP1730-6-4		
8" / 200 mm 11.5 x 4.4 mm		LP1730-8-0		LP1730-8-2				

Präzisionsfeilen mit Angel  
Precision files with tang

Limes de précision à queue  
Limas de precisión con espiga

L = "/mm	Hieb / Cut / Taille / Picado	00	0	1	2	3	4	6
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**LP1660**

Rund normal spitz

Round pointed

Ronde ordinaire pointue

Redonda normal aguda

3" / 75 mm

3 mm

4" / 100 mm

3.85 mm

5" / 125 mm

4.85 mm

6" / 150 mm

5.85 mm

8" / 200 mm

7.8 mm

10" / 250 mm

9.45 mm



**LP1670**

Rund normal stumpf

Round blunt

Ronde ordinaire mottue

Redonda normal punta plana

4" / 100 mm

3.85 mm

5" / 125 mm

4.75 mm

6" / 150 mm

5.75 mm

8" / 200 mm

7.5 mm

10" / 250 mm

9.4 mm

12" / 300 mm

11.5 mm



**LP1666**

Rund dünn spitz

Round slim pointed

Ronde effilée pointue

Redonda delgada y aguda

3" / 75 mm

2 mm

4" / 100 mm

3.1 mm

6" / 150 mm

4.35 mm



**LP1676**

Rund dünn stumpf

Round slim blunt

Ronde effilée mottue

Redonda delgada con punta plana

4" / 100 mm

3.1 mm

6" / 150 mm

4.35 mm



LP

Präzisionsfeilen mit Angel  
Precision files with tang

Limes de précision à queue  
Limas de precisión con espiga

L = "/mm Ø mm	Hieb / Cut / Taille / Picado	00	0	1	2	4	5
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**LP1667**

Rund sehr dünn

Round extra slim

Ronde très effilée

Redonda muy delgada

3" / 75 mm

1.5 mm

4" / 100 mm

2.4 mm

6" / 150 mm

3.9 mm



**LP1669**

Rund zylindrisch

Round parallel

Ronde cylindrique

Redonda paralela

4" / 100 mm

1.6 mm

4" / 100 mm

3 mm

6" / 150 mm

2.4 mm

6" / 150 mm

2.8 mm

6" / 100 mm

3.2 mm

6" / 150 mm

4 mm

6" / 150 mm

4.8 mm



**LP1680**

Rundfeile für Zapfenlöcher

Round seconds hole

Ronde à étirer

Redonda para taladros de pivotes

1.5" / 38 mm

1 mm

2" / 50 mm

1 mm

2.5" / 63 mm

1.6 mm



Präzisionsfeilen mit Angel  
Precision files with tang

Limes de précision à queue  
Limas de precisión con espiga

L = "/mm A mm	Hieb / Cut / Taille / Picado 000   00	0	1	2	3	4	6
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### LP1360

Dreikant normal

Three square

Triangulaire ordinaire

Triangular normal

4" / 100 mm

7.5 mm

5" / 125 mm

8.3 mm

6" / 150 mm

10.3 mm

7" / 175 mm

12.2 mm

8" / 200 mm

14.2 mm

10" / 250 mm

17.2 mm

12" / 300 mm

20.2 mm



LP

### LP1366

Dreikant schmal

Three square narrow

Triangulaire effilée

Triangular delgada

4" / 100 mm

5.8 mm

5" / 125 mm

6.7 mm

6" / 150 mm

8.3 mm

8" / 200 mm

10.3 mm



### LP1367

Dreikant sehr schmal

Three square extra narrow

Triangulaire très effilée

Triangular muy delgada

4" / 100 mm

4.8 mm

6" / 150 mm

7.5 mm



### LP1464

Vierkant spitz

Square pointed

Carrée pointue

Cuadrada aguda

3.5" / 90 mm

2.5 mm

4" / 100 mm

3.6 mm

5" / 125 mm

4.5 mm

6" / 150 mm

5.5 mm

8" / 200 mm

7.5 mm



Präzisionsfeilen mit Angel  
Precision files with tang

Limes de précision à queue  
Limas de precisión con espiga

L ="/mm	Hieb / Cut / Taille / Picado	000	00	0	1	2	3	4	6
A mm									

**LP1474**

Vierkant stumpf



Square blunt

Carrée moutue

Cuadrada punta plana

4" / 100 mm

3.6 mm

5" / 125 mm

4.5 mm

6" / 150 mm

5.5 mm

8" / 200 mm

7.5 mm

10" / 250 mm

9.4 mm

12" / 300 mm

11.4 mm

LP1474-8-000	LP1474-8-00	LP1474-8-0							
	LP1474-10-000	LP1474-10-00	LP1474-10-0	LP1474-10-1	LP1474-10-2				
		LP1474-12-00	LP1474-12-0						

**LP**

**LP1480**

Vierkantfeile f. Zapfenlöcher



Square seconds hole

Carrée à étirer

Cuadrada para taladros de pivotes

2" / 50 mm

1 mm

2.5" / 63 mm

1.5 mm

						LP1480-2-3	LP1480-2-4	LP1480-2-6
							LP1480-2-5-4	

**LP1060**

Barett

Barrette

Barrette

Barrete



3" / 75 mm

9 x 2 mm

4" / 100 mm

12.4 x 2.6 mm

5" / 125 mm

14 x 3 mm

6" / 150 mm

15.5 x 3.5 mm

8" / 200 mm

21.5 x 5 mm

		LP1060-3-0			LP1060-3-2			LP1060-3-4
	LP1060-4-00	LP1060-4-0	LP1060-4-1	LP1060-4-2	LP1060-4-3	LP1060-4-4		
	LP1060-5-00	LP1060-5-0	LP1060-5-1	LP1060-5-2	LP1060-5-3			
	LP1060-6-00	LP1060-6-0	LP1060-6-1	LP1060-6-2	LP1060-6-3	LP1060-6-4		
	LP1060-8-00	LP1060-8-0	LP1060-8-1	LP1060-8-2	LP1060-8-3			

**LP1061**

Barett spezial



Barrette special

Barrette spéciale

Barrete especial

3" / 75 mm

9 x 1.8 mm

3.5" / 90 mm

10.5 x 2 mm

			LP1061-3-1			LP1061-3-3	LP1061-3-4	LP1061-3-6
		LP1061-3.5-0		LP1061-3.5-2			LP1061-3.5-4	

Präzisionsfeilen mit Angel  
Precision files with tang

Limes de précision à queue  
Limas de precisión con espiga

L = "/mm A x B mm	Hieb / Cut / Taille / Picado 00	0	1	2	3	4
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### LP1760

Messer

Knife

Couteau

Cuchillo

4" / 100 mm

12.4 x 2.8 mm

6" / 150 mm

17.9 x 3.5 mm

8" / 200 mm

22 x 4.2 mm



LP1760-4-00	LP1760-4-0	LP1760-4-1	LP1760-4-2	LP1760-4-3	LP1760-4-4
LP1760-6-00	LP1760-6-0	LP1760-6-1	LP1760-6-2	LP1760-6-3	LP1760-6-4
LP1760-8-00	LP1760-8-0	LP1760-8-1	LP1760-8-2		

L = "/mm B mm	Hieb / Cut / Taille / Picado 00	0	1	2
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### LP1040

Bibeafeile

Slotting

Joindresse

Lima bibeau para armeros

6" / 150 mm

B = 5.5 mm

8" / 200 mm

B = 7.5 mm

10" / 250 mm

B = 9.5 mm

10" / 250 mm

B = 16.5 mm



LP1040-6-00	LP1040-6-0	LP1040-6-1	LP1040-6-2
LP1040-8-00	LP1040-8-0		LP1040-8-2
LP1040-10-00-10	LP1040-10-0-10		
LP1040-10-00-16	LP1040-10-0-16		

L = "/mm A x B mm	Hieb / Cut / Taille / Picado 1	2
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### LP1240

Gabelfeile

Fork

Aux fourchettes

Plana para ancoras

7" / 175 mm

19.6 x 1.7 mm



LP1240-7-1	LP1240-7-2
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A mm	Dicke / Thickness / Epaisseur / Espesor mm 00 = 1	1 = 0.8	2 = 0.7	3 = 0.6	4 = 0.55	6 = 0.45	8 = 0.35
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### LP1840

Einstreichfeile mit Angel

Screwhead with tang

A fendre à queue

Lima de ranurar con espiga

2.5" / 63 mm

8 mm

3" / 75 mm

9 mm

4" / 100 mm

11 mm



	LP1840-3-1	LP1840-3-2	LP1840-3-3	LP1840-3-4	LP1840-3-6	LP1840-3-8
LP1840-4-00	LP1840-4-1	LP1840-4-2	LP17840-4-3	LP1840-4-4		

Ab Nummer 6 nur Kante gehauen. / As from number 6 edge cut only. / Dès numéro 6, filet seul taillé. / Desde Nr. 6 picado sobre el filo uninamente.

**Präzisionsfeilen**  
*Precision files*

**Limes de précision**  
*Limas de precisión*

L = "/mm	Dicke / Thickness / Epaisseur / Espesor mm
A mm	2 = 0.7   3 = 0.6   4 = 0.55   5* = 0.5   6* = 0.45   8* = 0.35

**LP1850**

Einstreichfeile ohne Angel

*Screwhead without tang*

A fendre sans queue

*Lima de ranurar sin espiga*

3" / 75 mm

9 mm

\*Ab Nummer 5 nur Kante gehauen. / As from number 5 edge cut only. / Dès numéro 5, filet seul taillé. / Desde Nr. 5 picado sobre el filo únicamente.



LP1850-3-2 | LP1850-3-3 | LP1850-3-4 | LP1850-3-5 | LP1850-3-6 | LP1850-3-8

**LP**

**L mm**  
**A x B mm**

**LP3211**

Zapfenfeile Schrägle links

*Double ended pivot left*

Pivot double pente à gauche

*Pivotes inclin. izqui*

180 mm

6 x 3 mm



LP3211

**LP3212**

Zapfenfeilen Schrägle rechts

*Double ended pivot right*

Pivot double pente à droite

*Pivotes inclin. derecha*

180 mm

6 x 3 mm



LP3212

**LP3215**

Schräge links für Uhrenmacher

*Left angle pivot*

Pivot double à gauche

*Inclin. izqui para pulseras*

180 mm

4.5 x 2 mm



LP3215

**LP3216**

Schräge rechts für Uhrenmacher

*Right angle pivot*

Pivot double à droite

*Inclin. derecha pulseras*

180 mm

4.5 x 2 mm



LP3216

**Präzisionsfeilen mit Angel**  
**Precision files with tang**

**Limes de précision à queue**  
**Limas de precisión con espiga**

<b>L = "/mm</b>	<b>Hieb / Cut / Taille / Picado</b>
<b>A x B mm</b>	<b>0   2</b>

#### **LP1860**

Schraubenkopffile f. Uhrenmacher  
 Screwhead clock



A fendre pour pendules  
 De ranurar tornillos de pendulo

6" / 150 mm  
 15 x 3.3 mm

LP1860-6-0

LP1860-6-2

#### **LP1312**

Flachfile für Aluminium  
 Flat for aluminium



Plate aluminium  
 Plana para aluminio

6" / 150 mm

15.5 x 3.5 mm

8" / 200 mm

21.3 x 4.8 mm

10" / 250 mm

25.3 x 6.3 mm

12" / 300 mm

29.3 x 7.8 mm

LP1312-6-0

LP1312-8-0

LP1312-10-0

LP1312-12-0

#### **LP1712**

Flachfile für Bakelit

Hand for plastics

Plate pour bakélite

Plana para bakelite

6" / 150 mm

15.5 x 3.5 mm



#### **LP1352**

Halbrundfile für Aluminium

Halfround for aluminium

Mironde aluminium

Mediacaña para aluminio

6" / 150 mm

17.5 x 5 mm

8" / 200 mm

19.4 x 5.7 mm

10" / 250 mm

24 x 7.5 mm



LP1352-6-0

LP1352-8-0

LP1352-10-0

#### **LP1752**

Halbrundfile für Bakelit

Halfround for plastics

Mironde pour bakélite

Mediacaña para bakelite

6" / 150 mm

17.5 x 5 mm



LP1752-6-2

#### **LP1095**

Satz zu 37 Feilen für Mechaniker

Set of 37 files for mechanical engineers

Trousse de 37 limes pour mécaniciens

Estuche de 37 limas para mecánicos



Raumfeilen  
Diesinkers

Limes aux poinçons  
Limas para punzones

<b>L = "/mm</b>	<b>Hieb / Cut / Taille / Picado</b>
A x B mm	0   2

**LP1284**

Raumfeilen flach halbspitz  
Diesinker flat  
Plate pointue poinçons  
Limas punzones plana de punta  
3.5" / 90 mm  
5.3 x 2.2 mm



LP1284-3.5-0 | LP1284-3.5-2

**LP1292**

Raumfeilen flachspitz  
Diesinker warding  
Entrée poinçons  
Limas punzones plana de punta  
3.5" / 90 mm  
6 x 1.7 mm  
6" / 150 mm  
10.5 x 2.4 mm



LP1292-3.5-0 | LP1292-3.5-2  
LP1292-6-0 | LP1292-6-2

**LP1390**

Raumfeilen dreikant  
Diesinker three square  
Triangulaire poinçons  
Limas punzones triangular  
3.5" / 90 mm  
4.8 mm



LP1390-3.5-0 | LP1390-3.5-2

**LP1590**

Raumfeilen halbrund  
Diesinker halfround  
Mironde poinçons  
Limas punzones mediacaña  
3.5" / 90 mm  
7.2 x 2.4 mm



LP1590-3.5-0 | LP1590-3.5-2

**LP1690**

Raumfeilen rund  
Diesinker round  
Ronde poinçons  
Limas punzones redonda  
3.5" / 90 mm  
3.05 mm



LP1690-3.5-0 | LP1690-3.5-2

**LP1790**

Raumfeilen Messer  
Diesinker knife  
Couteau poinçons  
Limas punzones cuchillo  
3.5" / 90 mm  
6 x 2 mm



LP1790-3.5-0 | LP1790-3.5-2

Raumfeilen  
Diesinkers

Limes aux poinçons  
Limas para punzones

L = "/mm A x B mm	Hieb / Cut / Taille / Picado 00	0	2
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**LP1890**

Raumfeilen Schwert



Diesinker lozenge

Losange poinçons

Limas punzones romboide

3.5" / 90 mm

5.2 x 4.4 mm

6" / 150 mm

8.2 x 6.6 mm

LP1890-3.5-0 | LP1890-3.5-2

LP1890-6-0 | LP1890-6-2

**LP1980**

Raumfeilen Gerstenkorn



Diesinker auriform

Grain d'orge poinçons

Grano de cebada

3.5" / 90 mm

6.2 x 2.8 mm

6" / 150 mm

9.5 x 3.8 mm

LP1980-3.5-0 | LP1980-3.5-2

LP1980-6-2

LP

**LP1990**

Raumfeilen oval



Diesinker oval

Ovale poinçons

Limas punzones oval

3.5" / 90 mm

6.2 x 2.8 mm

6" / 150 mm

8.6 x 4.4 mm

LP1990-3,5-0 | LP1990-3,5-2

LP1990-6-0 | LP1990-6-2

## Chain saw files

### Round chain saw files, smooth (DX)

	$\varnothing = 1/8"$ $\varnothing = 3.20 \text{ mm}$ $L = 8" / 200 \text{ mm}$	$\varnothing = 9/64"$ $\varnothing = 3.60 \text{ mm}$ $L = 8" / 200 \text{ mm}$	$\varnothing = 5/32"$ $\varnothing = 4.00 \text{ mm}$ $L = 8" / 200 \text{ mm}$	$\varnothing = 11/64"$ $\varnothing = 4.50 \text{ mm}$ $L = 8" / 200 \text{ mm}$	$\varnothing = 3/16"$ $\varnothing = 4.80 \text{ mm}$ $L = 8" / 200 \text{ mm}$	$\varnothing = 13/64"$ $\varnothing = 5.20 \text{ mm}$ $L = 8" / 200 \text{ mm}$	$\varnothing = 7/32"$ $\varnothing = 5.50 \text{ mm}$ $L = 8" / 200 \text{ mm}$
Box 12	LC10000-03-18	LC10000-03-964	LC10000-03-532	LC10000-03-45	LC10000-03-316	LC10000-03-1364	LC10000-03-732
Box 6	LC10001-03-18	LC10001-03-964	LC10001-03-532	LC10001-03-45	LC10001-03-316	LC10001-03-1364	LC10001-03-732
Pouch 3	LC10002-03-18	LC10002-03-964	LC10002-03-532	LC10002-03-45	LC10002-03-316	LC10002-03-1364	LC10002-03-732
Box 4 x 3	LC10003-03-18	LC10003-03-964	LC10003-03-532	LC10003-03-45	LC10003-03-316	LC10003-03-1364	LC10003-03-732
12 x pouch 3	LC10004-03-18	LC10004-03-964	LC10004-03-532	LC10004-03-45	LC10004-03-316	LC10004-03-1364	LC10004-03-732
Display 36	LC10005-03-18	LC10005-03-964	LC10005-03-532	LC10005-03-45	LC10005-03-316	LC10005-03-1364	LC10005-03-732
Display 60	LC10006-03-18	LC10006-03-964	LC10006-03-532	LC10006-03-45	LC10006-03-316	LC10006-03-1364	LC10006-03-732



LP

	$\varnothing = 15/64"$ $\varnothing = 5.95 \text{ mm}$ $L = 8" / 200 \text{ mm}$	$\varnothing = 1/4"$ $\varnothing = 6.35 \text{ mm}$ $L = 8" / 200 \text{ mm}$					
Box 12	LC10000-03-1564	LC10000-03-14					
Box 6	LC10001-03-1564	LC10001-03-14					
Pouch 3	LC10002-03-1564						
Box 4 x 3	LC10003-03-1564						
12 x pouch 3	LC10004-03-1564						
Display 36	LC10005-03-1564						
Display 60	LC10006-03-1564	LC10006-03-14					



### Round chain saw files, 2nd cut (MDX)

	$\varnothing = 5/32"$ $\varnothing = 4.00 \text{ mm}$ $L = 8" / 200 \text{ mm}$	$\varnothing = 3/16"$ $\varnothing = 4.80 \text{ mm}$ $L = 8" / 200 \text{ mm}$	$\varnothing = 13/64"$ $\varnothing = 5.20 \text{ mm}$ $L = 8" / 200 \text{ mm}$	$\varnothing = 7/32"$ $\varnothing = 5.50 \text{ mm}$ $L = 8" / 200 \text{ mm}$	$\varnothing = 15/64"$ $\varnothing = 5.95 \text{ mm}$ $L = 8" / 200 \text{ mm}$	$\varnothing = 1/4"$ $\varnothing = 6.35 \text{ mm}$ $L = 8" / 200 \text{ mm}$	$\varnothing = 9/32"$ $\varnothing = 7.10 \text{ mm}$ $L = 8" / 200 \text{ mm}$
Box 12	LC10000-02-532	LC10000-02-316	LC10000-02-1364	LC10000-02-732	LC10000-02-1564	LC10000-02-14	
Box 6	LC10001-02-532	LC10001-02-316	LC10001-02-1364	LC10001-02-732	LC10001-02-1564	LC10001-02-14	LC10001-02-932
Pouch 3	LC10002-02-532	LC10002-02-316	LC10002-02-1364	LC10002-02-732	LC10002-02-1564		
Box 4 x 3	LC10003-02-532	LC10003-02-316	LC10003-02-1364	LC10003-02-732	LC10003-02-1564		
12 x pouch 3	LC10004-02-532	LC10004-02-316	LC10004-02-1364	LC10004-02-732	LC10004-02-1564		
Display 36	LC10005-02-532	LC10005-02-316	LC10005-02-1364	LC10005-02-732	LC10005-02-1564		
Display 60	LC10006-02-532	LC10006-02-316	LC10006-02-1364	LC10006-02-732	LC10006-02-1564	LC10006-02-14	
	$\varnothing = 5/16"$ $\varnothing = 7.90 \text{ mm}$ $L = 8" / 200 \text{ mm}$						
Box 6	LC10001-02-516						

## Chain saw files

### Flat chain saw files, 2nd cut

Edges without cut. To lower the depth gauge adjustment



<b>A x B =</b> 14.2 x 2.3 mm L = 6" / 150 mm	<b>A x B =</b> 20.2 x 3.2 mm L = 8" / 200 mm					
Box12	LC10020-2251-6	LC10020-2251-8				



### Flat chain saw file, 2nd cut (goofy file)

2 edges with cut. To lower the depth gauge adjustment



<b>A x B =</b> 14.2 x 2.3 mm L = 6" / 150 mm						
Box12	LC10020-2260-6					

LP



### Chisel bit file, Vallorbe shape, 2nd cut

For full chisel cutter sharpening



<b>A x B =</b> 12.0 x 2.3 mm L = 7" / 175 mm						
Box 12	LC10010-2270-7					



### Double Chisel bit file, 2nd cut

For full chisel cutter sharpening



<b>A x B =</b> 12.5 x 3.2 mm L = 7" / 175 mm						
Box 12	LC10010-2271-7					



## Chain saw files

## Chisel bit file, three square, 2nd cut



A = <b>4.5 mm</b>								
Box 12	LC10020-2276-8							

## Handy file - LX5530

1 side bastard, 1 side single cut. Edges without cut



<b>A x B =</b> 26.0 x 5.0 mm L = 8" / 200 mm	<b>A x B =</b> 30.6 x 5.6 mm L = 10" / 250 mm							
LX5530-8	LX5530-10							

Packing: 1 dozen in box

# Nadelfeilen: Inhaltsverzeichnis

## Needle files: Index

# Limes aiguilles: Table des matières

## Limas aguja: Índice

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## Haupteigenschaften Main characteristics

## Caractéristiques principales Características principales

**Die Nadel- und die Hemmungsfeilen :**

**Die echten Schweizer Feilen,  
«Präzision und Qualität».**

Das vollständigste Angebot auf dem Markt :

- Nadelfeilen: 17 Formen, 5 Längen, Hiebe von 20 bis 84 Zähne/cm
- Hemmungsfeilen: 20 Formen, 4 Längen, Hiebe von 20 bis 116 Zähne/cm
- Scharfe Kanten, gehauene Spitzen
- Aus Chromstahl gefertigt
- Härte 66 HRc
- Zertifiziertes Qualitätssystem ISO 9001 / EN 29001

**The needle files and the escapement files :**

**The genuine Swiss Files «Precision and Quality».**

This is the most complete range of these types of files available on the market :

- Needle Files: 17 shapes, 5 lengths, cuts from 20 to 84 teeth/cm
- Escapement Files: 20 shapes, 4 lengths, cuts from 20 to 116 teeth/cm
- Sharp edges, fine pointes
- Made from chrome steel
- Hardness 66 HRc
- Certified quality management as to ISO 9001 / EN 29001

**LA**

**La lime aiguille et  
la lime aux échappements:**

**Les véritables limes suisses,  
«Précision et Qualité».**

La gamme la plus complète du marché :

- Limes aiguilles: 17 formes, 5 longueurs, tailles de 20 à 84 dents/cm
- Limes aux échappements: 20 formes, 4 longueurs, tailles de 20 à 116 dents/cm
- Des angles vifs, des extrémités pointues et taillées
- Fabriquées à partir d'acier au chrome
- Dureté 66 HRc
- Système qualité certifié ISO 9001 / EN 29001

**Lima tipo aguja y lima de escape:**

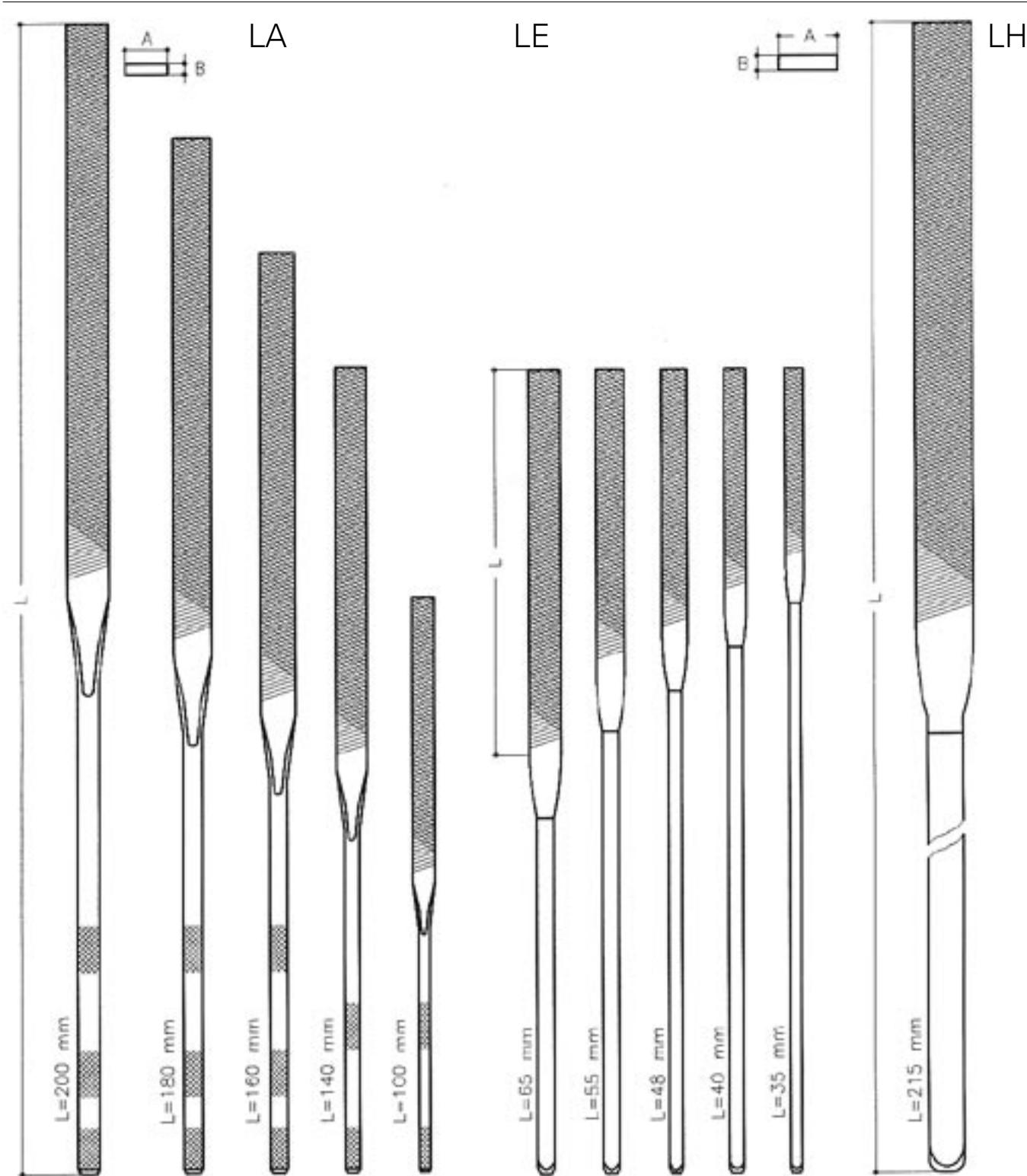
**Auténticas limas suizas que  
reúnen «precisión y calidad».**

El surtido más completo en el mercado :

- Limas tipo aguja: 17 formas, 5 largos, picado 20 a 84 dientes/cm
- Limas de escape: 20 formas, 4 largos, grado de corte de 20 a 116 dientes/cm
- Cantos afilados, extremos puntiagudos
- Fabricadas de acero al cromo
- Dureza 66 HRc
- Sistema de calidad certificada ISO 9001 / EN 29001

## Wichtigste Massangaben Main dimensions

## Principales dimensiones Principales medidas



LA

Nadelfeilen mit rundem Stahlheft  
Needle files with round handle

Limes aiguilles à manche rond  
Limas aguja de mango redondo

L = mm A x B mm	Hieb / Cut / Taille / Picado	00	0	1	2	3	4	6
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**LA2401**

Flachstumpf

Pillar

Pilier

Plana

100 mm		LA2401-100-0	LA2401-100-1	LA2401-100-2	LA2401-100-3	LA2401-100-4		
3.5 x 0.9 mm								
140 mm	LA2401-140-00	LA2401-140-0	LA2401-140-1	LA2401-140-2	LA2401-140-3	LA2401-140-4	LA2401-140-6	
4.8 X 1.1 mm								
160 mm	LA2401-160-00	LA2401-160-0	LA2401-160-1	LA2401-160-2	LA2401-160-3	LA2401-160-4	LA2401-160-6	
5.4 x 1.2 mm								
180 mm	LA2401-180-00	LA2401-180-0	LA2401-180-1	LA2401-180-2	LA2401-180-3	LA2401-180-4	LA2401-180-6	
6 x 1.3 mm								
200 mm	LA2401-200-00	LA2401-200-0	LA2401-200-1	LA2401-200-2	LA2401-200-3	LA2401-200-4		
6.5 x 1.3 mm								

**LA2402**

Halbrund

Halfround

Mironde

Mediacaña

100 mm		LA2402-100-0		LA2402-100-2	LA2402-100-3	LA2402-100-4		
3.8 x 1.1 mm								
140 mm	LA2402-140-00	LA2402-140-0	LA2402-140-1	LA2402-140-2	LA2402-140-3	LA2402-140-4	LA2402-140-6	
5.1 x 1.5 mm								
160 mm	LA2402-160-00	LA2402-160-0	LA2402-160-1	LA2402-160-2	LA2402-160-3	LA2402-160-4	LA2402-160-6	
5.6 x 1.7 mm								
180 mm	LA2402-180-00	LA2402-180-0	LA2402-180-1	LA2402-180-2	LA2402-180-3	LA2402-180-4		
5.9 x 2 mm								
200 mm	LA2402-200-00	LA2402-200-0	LA2402-200-1	LA2402-200-2	LA2402-200-3	LA2402-200-4		
6.3 x 2 mm								

**LA2403**

Vogelzunge

Crossing

Feuille de sauge

Almendra

100 mm		LA2403-100-0		LA2403-100-2	LA2403-100-3	LA2403-100-4		
3.5 x 1.4 mm								
140 mm	LA2403-140-00	LA2403-140-0	LA2403-140-1	LA2403-140-2	LA2403-140-3	LA2403-140-4		
4.4 x 1.8 mm								
160 mm	LA2403-160-00	LA2403-160-0	LA2403-160-1	LA2403-160-2	LA2403-160-3	LA2403-160-4	LA2403-160-6	
5.1 x 2 mm								
180 mm	LA2403-180-00	LA2403-180-0	LA2403-180-1	LA2403-180-2	LA2403-180-3	LA2403-180-4		
5.8 x 2.2 mm								
200 mm	LA2403-200-00	LA2403-200-0	LA2403-200-1	LA2403-200-2	LA2403-200-3	LA2403-200-4		
6 x 2.4 mm								

Nadelfeilen mit rundem Stahlheft  
Needle files with round handle

Limes aiguilles à manche rond  
Limas aguja de mango redondo

L = mm A x B mm	Hieb / Cut / Taille / Picado 00	0	1	2	3	4	6
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**LA2405**

Messer  
Knife  
Couteau  
Cuchillo

100 mm 4 x 1.1 mm		LA2405-100-0	LA2405-100-1	LA2405-100-2	LA2405-100-3	LA2405-100-4	
140 mm 5 x 1.4 mm	LA2405-140-00	LA2405-140-0	LA2405-140-1	LA2405-140-2	LA2405-140-3	LA2405-140-4	LA2405-140-6
160 mm 5.4 x 1.5 mm	LA2405-160-00	LA2405-160-0	LA2405-160-1	LA2405-160-2	LA2405-160-3	LA2405-160-4	LA2405-160-6
180 mm 6 x 1.7 mm	LA2405-180-00	LA2405-180-0	LA2405-180-1	LA2405-180-2	LA2405-180-3	LA2405-180-4	
200 mm 6.4 x 1.8 mm	LA2405-200-00	LA2405-200-0	LA2405-200-1	LA2405-200-2	LA2405-200-3	LA2405-200-4	



**LA2406**

Flachspitz  
Warding  
Entrée  
Plana de punta

100 mm 3.4 x 0.9 mm		LA2406-100-0		LA2406-100-2	LA2406-100-3	LA2406-100-4	
140 mm 4.8 x 1.1 mm		LA2406-140-0	LA2406-140-1	LA2406-140-2	LA2406-140-3	LA2406-140-4	
160 mm 5.4 x 1.2 mm	LA2406-160-00	LA2406-160-0	LA2406-160-1	LA2406-160-2	LA2406-160-3	LA2406-160-4	LA2406-160-6
180 mm 6 x 1.2 mm	LA2406-180-00	LA2406-180-0	LA2406-180-1	LA2406-180-2	LA2406-180-3	LA2406-180-4	
200 mm 6.5 x 1.4 mm		LA2406-200-0	LA2406-200-1	LA2406-200-2	LA2406-200-3	LA2406-200-4	



LA

**LA2407**

Dreikant  
Three square  
Triangulaire  
Triangular

100 mm 2.8 mm		LA2407-100-0	LA2407-100-1	LA2407-100-2	LA2407-100-3	LA2407-100-4	
140 mm 3.5 mm	LA2407-140-00	LA2407-140-0	LA2407-140-1	LA2407-140-2	LA2407-140-3	LA2407-140-4	LA2407-140-6
160 mm 3.8 mm	LA2407-160-00	LA2407-160-0	LA2407-160-1	LA2407-160-2	LA2407-160-3	LA2407-160-4	LA2407-160-6
180 mm 4.2 mm	LA2407-180-00	LA2407-180-0	LA2407-180-1	LA2407-180-2	LA2407-180-3	LA2407-180-4	
200 mm 4.4 mm	LA2407-200-00	LA2407-200-0	LA2407-200-1	LA2407-200-2	LA2407-200-3	LA2407-200-4	



Nadelfeilen mit rundem Stahlheft  
Needle files with round handle

Limes aiguilles à manche rond  
Limas aguja de mango redondo

L = mm A = mm	Hieb / Cut / Taille / Picado 00	0	1	2	3	4	6
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**LA2408**

Vierkant  
Square  
Carrée  
Cuadrada



100 mm		LA2408-100-0	LA2408-100-1	LA2408-100-2	LA2408-100-3	LA2408-100-4	
1.7 mm							
140 mm	LA2408-140-00	LA2408-140-0	LA2408-140-1	LA2408-140-2	LA2408-140-3	LA2408-140-4	
2.2 mm							
160 mm	LA2408-160-00	LA2408-160-0	LA2408-160-1	LA2408-160-2	LA2408-160-3	LA2408-160-4	LA2408-160-6
2.4 mm							
180 mm	LA2408-180-00	LA2408-180-0	LA2408-180-1	LA2408-180-2	LA2408-180-3	LA2408-180-4	
2.6 mm							
200 mm	LA2408-200-00	LA2408-200-0	LA2408-200-1	LA2408-200-2	LA2408-200-3	LA2408-200-4	
2.8 mm							

**LA**

L = mm A x B mm	Hieb / Cut / Taille / Picado 0	1	2	3	4
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**LA2409**

Oval  
Oval  
Ovale  
Oval



100 mm			LA2409-100-2				
2.6 x 1.8 mm							
140 mm	LA2409-140-0	LA2409-140-1	LA2409-140-2			LA2409-140-4	
3.5 x 2.4 mm							
160 mm	LA2409-160-0	LA2409-160-1	LA2409-160-2	LA2409-160-3	LA2409-160-4		
3.9 x 2.5 mm							
180 mm	LA2409-180-0		LA2409-180-2				
4.2 x 2.8 mm							
200 mm	LA2409-200-0	LA2409-200-1	LA2409-200-2			LA2409-200-4	
4.4 x 2.9 mm							

L = mm Ø mm	Hieb / Cut / Taille / Picado 00	0	1	2	3	4	6
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**LA2410**

Rund  
Round  
Ronde  
Redonda



100 mm		LA2410-100-0	LA2410-100-1	LA2410-100-2	LA2410-100-3	LA2410-100-4	
2.1 mm							
140 mm	LA2410-140-00	LA2410-140-0	LA2410-140-1	LA2410-140-2	LA2410-140-3	LA2410-140-4	LA2410-140-6
2.8 mm							
160 mm	LA2410-160-00	LA2410-160-0	LA2410-160-1	LA2410-160-2	LA2410-160-3	LA2410-160-4	LA2410-160-6
2.9 mm							
180 mm	LA2410-180-00	LA2410-180-0	LA2410-180-1	LA2410-180-2	LA2410-180-3	LA2410-180-4	
3.2 mm							
200 mm	LA2410-200-00	LA2410-200-0	LA2410-200-1	LA2410-200-2	LA2410-200-3	LA2410-200-4	
3.5 mm							

Nadelfeilen mit rundem Stahlheft  
Needle files with round handle

Limes aiguilles à manche rond  
Limas aguja de mango redondo

L = mm A x B mm	Hieb / Cut / Taille / Picado 00   0	1	2	3	4	6
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**LA2411**

Barett

Barrette

Barrette

Barrete

100 mm

3.7 x 1.4 mm

140 mm

4.7 x 1.7 mm

160 mm

5.1 x 1.8 mm

180 mm

5.4 x 2 mm

200 mm

5.8 x 2.2 mm



**LA2413**

Schwert spitz

Sword

Epée

Espada

160 mm

5.3 x 2.2 mm



LA

**LA2414**

Schwert parallel

Slitting

A fendre

Para ranurar

100 mm

4.6 x 1.6 mm

140 mm

5.5 x 1.9 mm

160 mm

6.1 x 2.1 mm



**LA2415**

Flachspitz runden Kanten

Crochet

Crochet

Gancho

100 mm

3.7 x 1 mm

140 mm

4.8 x 1.2 mm

160 mm

5.4 x 1.3 mm

180 mm

5.9 x 1.4 mm

200 mm

6.5 x 1.5 mm



Nadelfeilen mit rundem Stahlheft  
Needle files with round handle

Limes aiguilles à manche rond  
Limas aguja de mango redondo

L = mm A x B mm	Hieb / Cut / Taille / Picado 00	0	1	2	3	4	6
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#### LA2416

Flachstumpf runden Kanten

Pillar round edges

Pilier bords ronds

Plana de bordes redondos

100 mm		LA2416-100-0		LA2416-100-2		LA2416-100-4	
3.8 x 1 mm							
140 mm		LA2416-140-0	LA2416-140-1	LA2416-140-2	LA2416-140-3	LA2416-140-4	
4.8 x 1.2 mm							
160 mm	LA2416-160-00	LA2416-160-0	LA2416-160-1	LA2416-160-2	LA2416-160-3	LA2416-160-4	
5.4 x 1.3 mm							
180 mm	LA2416-180-00	LA2416-180-0	LA2416-180-1	LA2416-180-2	LA2416-180-3	LA2416-180-4	
6 x 1.4 mm							
200 mm	LA2416-200-00	LA2416-200-0	LA2416-200-1	LA2416-200-2		LA2416-200-4	
6.5 x 1.5 mm							



#### LA2417

Scharnierfeile mit runden Kanten

Joint file round edges

Coulisse bords ronds

Plana sol.bordes con picado

100 mm					LA2417-100-3	LA2417-100-4	
3.8 x 1 mm							
140 mm				LA2417-140-2	LA2417-140-3	LA2417-140-4	
4.8 x 1.2 mm							
160 mm		LA2417-160-0	LA2417-160-1	LA2417-160-2		LA2417-160-4	LA2417-160-6
5.4 x 1.3 mm							



#### LA2418

Halbrund nur Rücken gehauen

Halfround, cut on back only

Mirondes, dos seul taillé

Mediacaña, solo lomo con picado

100 mm					LA2418-100-3	LA2418-100-4	
3.8 x 1.2 mm							
140 mm				LA2418-140-2	LA2418-140-3	LA2418-140-4	
5.1 x 1.5 mm							
160 mm		LA2418-160-0	LA2418-160-1	LA2418-160-2		LA2418-160-4	LA2418-160-6
5.6 x 1.8 mm							



#### LA2420

Kontaktfeile

Contact point file

Lime pour contact

Lima para platinos

130 mm		LA2420-130-0			LA2420-130-2		
8 x 0.9 mm							



#### LA2423

Rund sehr dünn

Round extra slim

Ronde très effilée

Redonda muy aguda

100 mm	LA2423-100-1	LA2423-100-2	LA2423-100-3
1 mm			



Nadelfeilen mit rundem Stahlheft  
Needle files with round handle

Limes aiguilles à manche rond  
Limas aguja de mango redondo

<b>L = mm</b>	<b>Hieb / Cut / Taille / Picado</b>
0	2



LA

**LA2442 / LA2443 / LA2444 / LA2445**

Satz zu 6 Feilen in Tasche

Set of 6 files in pouch

Jeu de 6 limes en étui

Juego de 6 limas en estuche

140 mm	LA2442-0	LA2442-2
160 mm	LA2443-0	LA2443-2
180 mm	LA2444-0	LA2444-2
200 mm	LA2445-0	LA2445-2

Bestehend aus: / Composed of: / Composé de: / Compuesto de: LA2401 LA2402 LA2406 LA2407 LA2408 LA2410



**LA2452 / LA2453 / LA2454**

Satz zu 6 Feilen in Blister

Set of 6 files Blister packed

Jeu de 6 limes Blister

Juego de 6 limas embalaje Blister

140 mm	LA2452-0	LA2452-2
160 mm	LA2453-0	LA2453-2
180 mm	LA2454-0	LA2454-2

Bestehend aus: / Composed of: / Composé de: / Compuesto de: LA2401 LA2402 LA2406 LA2407 LA2408 LA2410

Nadelfeilen mit rundem Stahlheft  
Needle files with round handle

Limes aiguilles à manche rond  
Limas aguja de mango redondo

<b>L = mm</b>	<b>Hieb / Cut / Taille / Picado</b>			
<b>0</b>	<b>2</b>	<b>4</b>		<b>A = Assortierte Hiebe / Assorted cuts / Tailles assorties / Picados surtidos</b>



### LA2482 / LA2483 / LA2484 / LA2485

Satz zu 12 Feilen in Tasche

Set of 12 files in pouch

Jeu de 12 limes en étui

Juego de 12 limas en estuche

140 mm	LA2482-0	LA2482-2	LA2482-4	LA2482-A
160 mm	LA2483-0	LA2483-2	LA2483-4	LA2483-A
180 mm	LA2484-0	LA2484-2		LA2484-A
200 mm	LA2485-0			LA2485-A

Bestehend aus: / Composed of: / Composé de: / Compuesto de:

LA2401 LA2402 LA2403 LA2405 LA2406 LA2407 LA2408 LA2409 LA2410 LA2411 LA2415 LA2416



### LA2492 / LA2493

Satz zu 12 Feilen in Plastikbox

Set of 12 files in plastic box

Jeu de 12 limes en boîte plastique

Juego de 12 limas caja de plástico

140 mm	LA2492-0	LA2492-2	LA2492-4	LA2492-A
160 mm	LA2493-0	LA2493-2	LA2493-4	LA2493-A

Bestehend aus: / Composed of: / Composé de: / Compuesto de:

LA2401 LA2402 LA2403 LA2405 LA2406 LA2407 LA2408 LA2409 LA2410 LA2411 LA2415 LA2416

Nadelraspeln  
Needle rasps

Limes aiguilles râpes  
Limas aguja escofina

L = mm A x B mm	Hieb / Cut / Taille / Picado 4
<b>RA2501</b> Flachstumpf <i>Pillar</i> Pilier Plana 140 mm 5 x 2 mm	  RA2501-140-4
<b>RA2502</b> Halbrund <i>Halfround</i> Mironde <i>Mediacaña</i> 140 mm 6.2 x 2.5 mm	  RA2502-140-4
<b>RA2506</b> Flachspitz <i>Warding</i> Entrée <i>Plana de punta</i> 140mm 5.5 x 2,2 mm	  RA2506-140-4
<b>RA2507</b> Dreikant <i>Three square</i> Triangulaire <i>Triangular</i> 140 mm 3.8 mm	  RA2507-140-4
<b>RA2508</b> Vierkant <i>Square</i> Carrée <i>Cuadrada</i> 140mm 3.3 mm	  RA2508-140-4
<b>RA2510</b> Rund <i>Round</i> Ronde <i>Redonda</i> 140 mm 3.7 mm	  RA2510-140-4

LA

Nadelraspeln  
Needle rasps

Limes aiguilles râpes  
Limas aguja escofina

L = mm

Hieb / Cut / Taille / Picado

4



LA

## RA2526

Satz zu 6 Raspeln in Blister

Set of 6 rasps Blister pouched

Jeu de 6 râpes Blister

Juego de 6 codillos embalaje Blister

140 mm

| RA2526-140-4

Bestehend aus: / Composed of: / Composé de: / Compuesto de: RA2501 RA2502 RA2506 RA2507 RA2508 RA2510

Hemmungsfeilen  
Escapement files

Limes aux échappements  
Limas de escape

L = mm	Hieb / Cut / Taille / Picado	0	2	3	4	5	6	8
<b>LE3001</b> Für Spindeln <i>Dovetail</i> Aux verges <i>Para husillos</i> 35 mm								
			LE3001-35-2		LE3001-35-4		LE3001-35-6	
<b>LE3004</b> Messer spitz <i>Knife pointed</i> Couteau pointu <i>Cuchillo punta</i> 55 mm								
			LE3004-55-0	LE3004-55-2	LE3004-55-4	LE3004-55-5	LE3004-55-6	LE3004-55-8
<b>LE3007</b> Barett 3 Seiten gehauen <i>Barrette 3 sides cut</i> Barrette 3 cotés taillés <i>Barrete con 3 lados picado</i> 55 mm								
			LE3007-55-2		LE3007-55-4		LE3007-55-6	
<b>LE3008</b> Halbrund <i>Halfround</i> Mironde <i>Mediacaña</i> 40 mm								
55 mm	LE3008-40-0	LE3008-40-2	LE3008-40-3	LE3008-40-4	LE3008-40-5	LE3008-40-6	LE3008-40-8	
	LE3008-55-0	LE3008-55-2	LE3008-55-3	LE3008-55-4	LE3008-55-5	LE3008-55-6	LE3008-55-8	
<b>LE3009</b> Vogelzunge <i>Crossing</i> Feuille de sauge <i>Almendra</i> 40 mm								
55 mm	LE3009-40-2	LE3009-40-4	LE3009-40-6	LE3009-40-8				
	LE3009-55-2	LE3009-55-4	LE3009-55-5	LE3009-55-6				
<b>LE3010</b> Barett <i>Barrette</i> Barrette <i>Barrete</i> 40 mm								
55 mm	LE3010-40-0	LE3010-40-2	LE3010-40-3	LE3010-40-4	LE3010-40-5	LE3010-40-6	LE3010-40-8	
	LE3010-55-0	LE3010-55-2	LE3010-55-3	LE3010-55-4	LE3010-55-5	LE3010-55-6	LE3010-55-8	
<b>LE3011</b> Barett parallel <i>Barrette parallel</i> Barrette parallèle <i>Barrete paralela</i> 48 mm								
	LE3011-48-2		LE3011-48-4		LE3011-48-6			
<b>LE3012</b> Wälzfeile <i>Rounding off</i> Arrondir <i>De redondear</i> 40 mm								
	LE3012-40-2		LE3012-40-4		LE3012-40-6			

LA

Hemmungsfeilen  
Escapement files

Limes aux échappements  
Limas de escape

L = mm	Hieb / Cut / Taille / Picado	0	2	3	4	5	6	8
<b>LE3014</b>								
Dreikant Three square Triangulaire Triangular								
40 mm	LE3014-40-2			LE3014-40-4		LE3014-40-6		
55 mm	LE3014-55-0	LE3014-55-2	LE3014-55-3	LE3014-55-4	LE3014-55-5	LE3014-55-6	LE3014-55-8	
<b>LE3015</b>								
Ankergabelfeile Watch anchor Entrée de fourchette Para horquillas de ancora								
55 mm							LE3015-55-6	LE3015-55-8
<b>LE3016</b>								
Flachspitz Warding Entrée Plana de punta								
55 mm		LE3016-55-2		LE3016-55-4		LE3016-55-6		
<b>LE3017</b>								
Flachstumpf Pillar Pilier Plana								
55 mm	LE3017-55-0	LE3017-55-2	LE3017-55-3	LE3017-55-4	LE3017-55-5	LE3017-55-6	LE3017-55-8	
65 mm	LE3017-65-0	LE3017-65-2	LE3017-65-3	LE3017-65-4	LE3017-65-5	LE3017-65-6	LE3017-65-8	
<b>LE3019</b>								
Vierkant 3 Seiten gehauen Square 3 sides cut Carré 3 côtés taillés Cuadrada 3 lados picado								
65 mm		LE3019-65-2		LE3019-65-4		LE3019-65-6		
<b>LE3020</b>								
Vierkant Square Carré Cuadrada								
55 mm	LE3020-55-0	LE3020-55-2	LE3020-55-3	LE3020-55-4	LE3020-55-5	LE3020-55-6	LE3020-55-8	
65 mm	LE3020-65-0	LE3020-65-2	LE3020-65-3	LE3020-65-4	LE3020-65-5	LE3020-65-6	LE3020-65-8	
<b>LE3021</b>								
Rund Round Ronde Redonda								
55 mm	LE3021-55-0	LE3021-55-2	LE3021-55-3	LE3021-55-4	LE3021-55-5	LE3021-55-6	LE3021-55-8	
65 mm	LE3021-65-0	LE3021-65-2	LE3021-65-3	LE3021-65-4	LE3021-65-5	LE3021-65-6	LE3021-65-8	
<b>LE3026</b>								
Vogelzunge mit scharfem Rücken Balance wheel Feuille de sauge à côtes Almendra con lomo afilado								
35 mm		LE3026-35-2		LE3026-35-4		LE3026-35-6		

Hemmungsfeilen  
*Escapement files*

Limes aux échappements  
*Limas de escape*

L = mm	Hieb / Cut / Taille / Picado	
2	4	6

**LE3029**

Ausstreich  
*Equalling*  
Egalir  
*De igualar*

55 mm



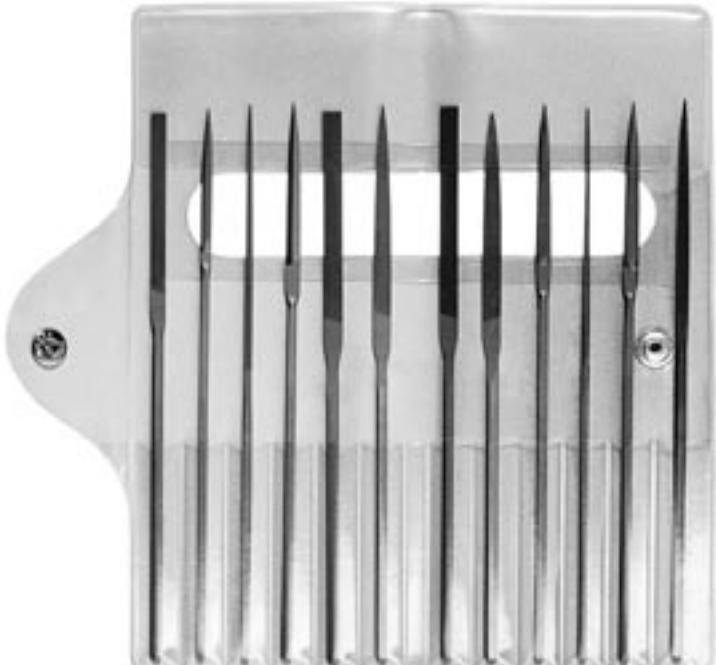
| LE3029-55-2-DT | LE3029-55-4-DT | LE3029-55-6-ST

DT = Doppelhieb / Double cut / Double taille / Doble picado

ST = Einfacher Hieb / Simple cut / Simple taille / Simple picado

Hieb / Cut / Taille / Picado		A = Assortierte Hiebe / Assorted cuts / Tailles assorties / Picados surtidos
4	6	

LA



**LE3091**

Satz zu 12 Feilen  
*Set of 12 files*  
Jeu de 12 limes  
*Juego de 12 limas*

| LE3091-4 | LE3091-A

Bestehend aus: / Composed of: / Composé de: / Compuesto de:

LE3001 LE3010 LE3016 LE3018 LE3020 LE3022 LE3023 LE3024 LE3026 LE3028 LE3029 LE3030

**LE3092**

Satz zu 12 Feilen  
*Set of 12 files*  
Jeu de 12 limes  
*Juego de 12 limas*

| LE3092-4 | LE3092-6 | LE3092-A

Bestehend aus: / Composed of: / Composé de: / Compuesto de:

LE3004 LE3008 LE3009 LE3010 LE3011 LE3014 LE3016 LE3017 LE3020 LE3021 LE3026 LE3029

«Habilis»-Feilen  
«Habilis» files

Limes «Habilis»  
Limas «Habilis»

L = mm A x B mm	Hieb / Cut / Taille / Picado	
	00   1	
<b>LH2601</b> Flachstumpf <i>Pillar</i> Pilier <i>Plana</i> 215 mm 10 x 2.6 mm		
	LH2601-00   LH2601-1	
<b>LH2602</b> Halbrund <i>Halfround</i> Mironde <i>Mediacaña</i> 215 mm 12.2 x 3.4 mm		
	LH2602-00   LH2602-1	
<b>LH2607</b> Dreikant <i>Three square</i> Triangulaire <i>Triangular</i> 215 mm 9.4 mm		
	LH2607-00   LH2607-1	
<b>LH2608</b> Vierkant <i>Square</i> Carrée <i>Cuadrada</i> 215 mm 5.8 mm		
	LH2608-00   LH2608-1	
<b>LH2610</b> Rund Round Ronde Redonda 215 mm 6.5 mm		
	LH2610-00   LH2610-1	
<b>LH2901</b> «Habilis» «Multifile» Flachstumpf «Habilis» pillar «Multifile» Pilier «Habilis» «Multifile» Plana «Habilis» «Multifile» 215 mm 10 x 3.2 mm		
	LH2901-00	

«Habilis»-Feilen  
«Habilis» files

Limes «Habilis»  
Limas «Habilis»

L = mm

Hieb / Cut / Taille / Picado
00   1



## LH2627

Satz zu 5 Feilen «Habilis»

Set of 5 files «Habilis»

Jeu 5 limes «Habilis»

Juego de 5 limas «Habilis»

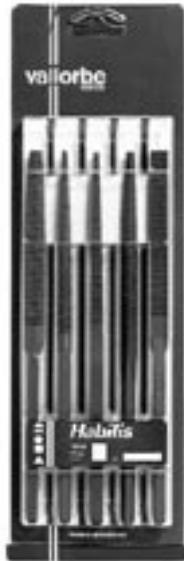
215 mm

| LH2627-00 | LH2627-1

Bestehend aus: / Composed of: / Composé de: / Compuesto de: LH2601 LH2602 LH2607 LH2608 LH2610

«Habilis»-Raspeln  
«Habilis» rasps

Râpes «Habilis»  
Limas escofina «Habilis»

L = mm	A x B mm	Hieb / Cut / Taille / Picado
		3
<b>RA2701</b> «Habilis» Flachstumpf «Habilis» pilar Pilier «Habilis» Plana «Habilis» 205 mm	10 x 4 mm	RA2701-3
		
		
<b>RA2702</b> «Habilis» Halbrund «Habilis» halfround Mironde «Habilis» Mediacaña «Habilis» 205 mm	13.5 x 4.5 mm	RA2721-3
		
		
<b>RA2707</b> «Habilis» Dreikant «Habilis» three square Triangulaire «Habilis» Triangular «Habilis» 205 mm	10 mm	RA2707-3
		
		
<b>RA2708</b> «Habilis» Vierkant «Habilis» square Carrée «Habilis» Cuadrada «Habilis» 205 mm	7.5 mm	RA2708-3
		
		
<b>RA2710</b> «Habilis» Rund «Habilis» round Ronde «Habilis» Redonda «Habilis» 205 mm	7.8 mm	RA2710-3
		
		
<b>RA2727</b> Satz zu 5 Raspeln «Habilis» Set of 5 files «Habilis» Jeu 5 râpes «Habilis» Juego de 5 limas escofina «Habilis» 205 mm		RA2727-3
		

Bestehend aus: / Composed of: / Composé de: / Compuesto de: RA2701 RA2702 RA2707 RA2708 RA2710

# Riffelfeilen: Inhaltsverzeichnis

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# Limas codillos: Índice

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LR

## Haupteigenschaften Main characteristics

## Caractéristiques principales Características principales

### Die Riffelfeile von «Vallorbe»...

**...die Lösung, um auch an unzugänglichsten Stellen zu feilen.**

Mehr als 50 Formen :

- Erhältlich in den folgenden Längen: 150, 170, 180, 200, 300 mm
- Hiebe von 16 bis 56 Zähne/cm
- Die Vielfalt der vorgeschlagenen Formen ermöglicht es in den unzugänglichsten Stellen zu arbeiten
- Aus Chromstahl gefertigt
- Härte 66 HRc
- Zertifiziertes Qualitätssystem ISO 9001 / EN 29001

**The «Vallorbe» riffler file selection gives you the possibility to reach areas you never could file before.**

Over 50 shapes :

- Available lengths : 150, 170, 180, 200, 300 mm
- Cuts: 16 to 56 teeth/cm
- Made from chrome steel
- Hardness of 66 HRc
- Certified quality management as to ISO 9001 / EN 29001

### Le rifloir «Vallorbe»...

**...pour limer dans des endroits difficilement accessibles.**

Plus de 50 formes :

- Disponibles dans les longueurs de 150, 170, 180, 200, 300 mm
- Tailles de 16 à 56 dents/cm
- La multiplicité des formes proposées vous permet de travailler dans les endroits les plus inaccessibles
- Fabriquées à partir d'acier au chrome
- Dureté 66 HRc
- Système qualité certifié ISO 9001 / EN 29001

### El codillo «Vallorbe»...

**...la solución ideal para limar en los lugares más difficilmente accesibles.**

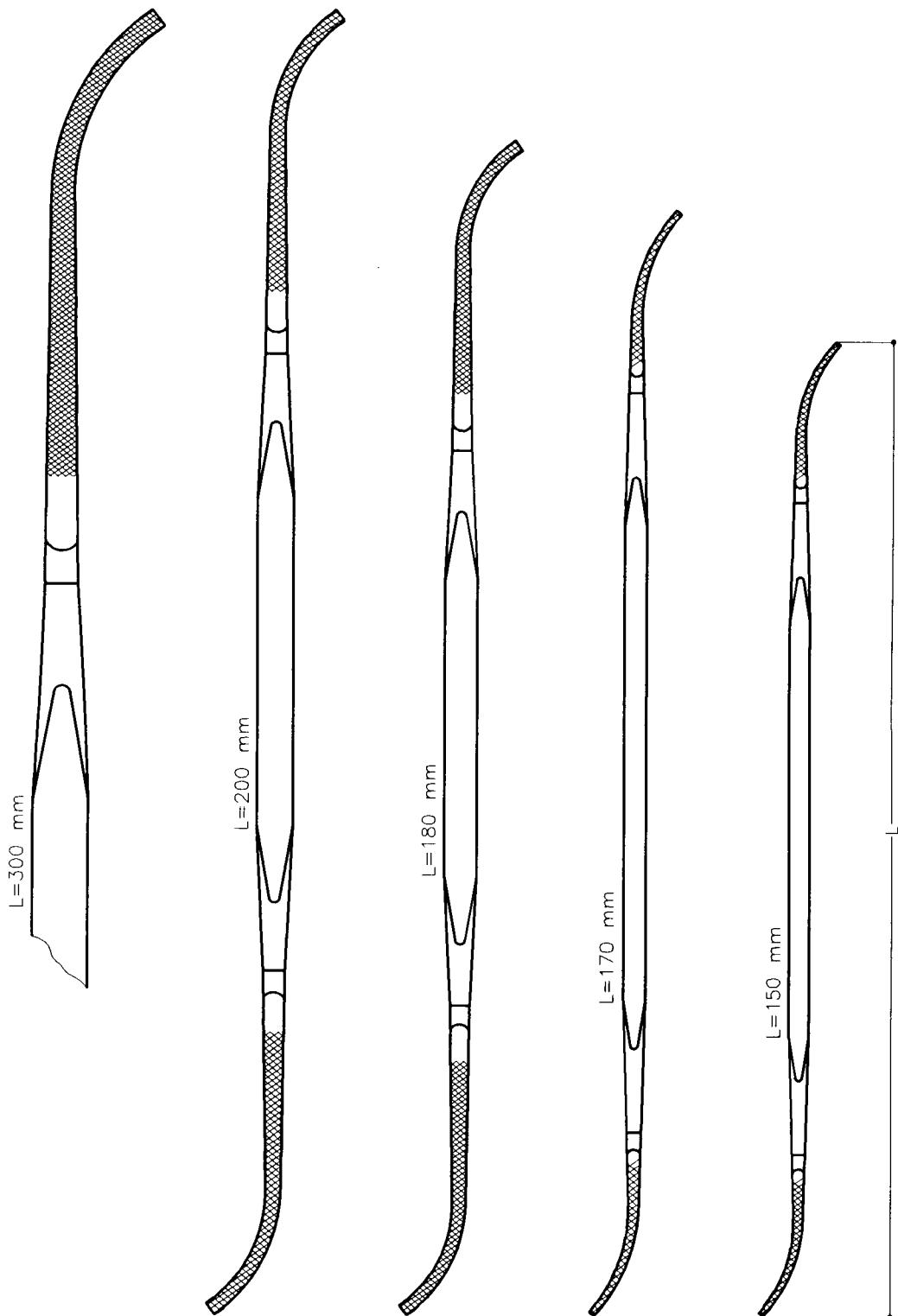
Más de 50 formas :

- Suministrable en los largos de 150, 170, 180, 200, 300 mm
- Grado de corte de 16 a 56 dientes/cm
- La gran variedad de formas ofrecidas le permite trabajar en los lugares más inaccesibles
- Fabricada de acero al cromo
- Dureza de 66HRc
- Sistema de calidad certificada ISO 9001 / EN 29001

Wichtigste Massangaben  
Main dimensions

Principales dimensiones  
Principales medidas

LR



LR

Riffelfeilen 150 mm  
Rifflers 150 mm

Rifloirs 150 mm  
Codillos 150 mm

L = mm	Hieb / Cut / Taille / Picado
	0   2   4
<b>LR12900</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	   LR12900-0   LR12900-2   LR12900-4
<b>LR12901</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	   LR12901-0   LR12901-2   LR12901-4
<b>LR12902</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	   LR12902-0   LR12902-2   LR12902-4
<b>LR12905</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	   LR12905-0   LR12905-2   LR12905-4
<b>LR12910</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	   LR12910-0   LR12910-2   LR12910-4
<b>LR12911</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	   LR12911-0   LR12911-2   LR12911-4
<b>LR12912</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	   LR12912-0   LR12912-2   LR12912-4
<b>LR12913</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	   LR12913-0   LR12913-2   LR12913-4

Riffelfeilen 150 mm  
Rifflers 150 mm

Rifloirs 150 mm  
Codillos 150 mm

L = mm	Hieb / Cut / Taille / Picado	0	2	4	
<b>LR12914</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm			LR12914-0	LR12914-2	LR12914-4
<b>LR12915</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm			LR12915-0	LR12915-2	LR12915-4
<b>LR12916</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm			LR12916-0	LR12916-2	LR12916-4
<b>LR12917</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm			LR12917-0	LR12917-2	LR12917-4
<b>LR12918</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm			LR12918-0	LR12918-2	LR12918-4
<b>LR12919</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm			LR12919-0	LR12919-2	LR12919-4
<b>LR12920</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm			LR12920-0	LR12920-2	LR12920-4
<b>LR12930</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm			LR12930-0	LR12930-2	LR12930-4

Riffelfeilen 150 mm  
Rifflers 150 mm

Rifloirs 150 mm  
Codillos 150 mm

L = mm	Hieb / Cut / Taille / Picado		
	0   2   4		
<b>LR12931</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm			LR12931-0   LR12931-2   LR12931-4
<b>LR12940</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm			LR12940-0   LR12940-2   LR12940-4
<b>LR12941</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm			LR12941-0   LR12941-2   LR12941-4
<b>LR12942</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm			LR12942-0   LR12942-2   LR12942-4
<b>LR12943</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm			LR12943-0   LR12943-2   LR12943-4
<b>LR12950</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm			LR12950-0   LR12950-2   LR12950-4
<b>LR12951</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm			LR12951-0   LR12951-2   LR12951-4
<b>LR12952</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm			LR12952-0   LR12952-2   LR12952-4

Riffelfeilen 150 mm  
Rifflers 150 mm

Rifloirs 150 mm  
Codillos 150 mm

L = mm	Hieb / Cut / Taille / Picado
	0   2   4
<b>LR12953</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	 
	LR12953-0   LR12953-2   LR12953-4
<b>LR12954</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	 
	LR12954-0   LR12954-2   LR12954-4
<b>LR12955</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	 
	LR12955-0   LR12955-2   LR12955-4
<b>LR12956</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	 
	LR12956-0   LR12956-2   LR12956-4
<b>LR12957</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	 
	LR12957-0   LR12957-2   LR12957-4
<b>LR12958</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	 
	LR12958-0   LR12958-2   LR12958-4
<b>LR12961</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	 
	LR12961-0   LR12961-2   LR12961-4
<b>LR12962</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	 
	LR12962-0   LR12962-2   LR12962-4

Riffelfeilen 150 mm  
Rifflers 150 mm

Rifloirs 150 mm  
Codillos 150 mm

L = mm	Hieb / Cut / Taille / Picado
	0   2   4
<b>LR12963</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	 
	LR12963-0   LR12963-2   LR12963-4
<b>LR12964</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	 
	LR12964-0   LR12964-2   LR12964-4
<b>LR12965</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	 
	LR12965-0   LR12965-2   LR12965-4
<b>LR12970</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	 
	LR12970-0   LR12970-2   LR12970-4
<b>LR12971</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	 
	LR12971-0   LR12971-2   LR12971-4
<b>LR12972</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	 
	LR12972-0   LR12972-2   LR12972-4
<b>LR12973</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	 
	LR12973-0   LR12973-2   LR12973-4
<b>LR12974</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm	 
	LR12974-0   LR12974-2   LR12974-4

Riffelfeilen 150 mm  
Rifflers 150 mm

Rifloirs 150 mm  
Codillos 150 mm

L = mm	Hieb / Cut / Taille / Picado			
	0	2	4	
<b>LR12975</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm				
		LR12975-0	LR12975-2	LR12975-4
<b>LR12980</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm				
		LR12980-0	LR12980-2	LR12980-4
<b>LR12981</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm				
		LR12981-0	LR12981-2	LR12981-4
<b>LR12982</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm				
		LR12982-0	LR12982-2	LR12982-4
<b>LR12983</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm				
		LR12983-0	LR12983-2	LR12983-4
<b>LR12984</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm				
		LR12984-0	LR12984-2	LR12984-4
<b>LR12985</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm				
		LR12985-0	LR12985-2	LR12985-4
<b>LR12986</b> Riffelfeilen Rifflers Rifloirs Codillos 150 mm				
		LR12986-0	LR12986-2	LR12986-4

Riffelfeilen 150 mm  
Rifflers 150 mm

Rifloirs 150 mm  
Codillos 150 mm

L = mm	Hieb / Cut / Taille / Picado
	0   2   4
<b>LR12987</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 150 mm	  LR12987-0   LR12987-2   LR12987-4
<b>LR12988</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 150 mm	  LR12988-0   LR12988-2   LR12988-4
<b>LR12990</b> Riffelfeile <i>Rifflers</i> Rifloirs <i>Codillos</i> 150 mm	  LR12990-0   LR12990-2   LR12990-4
<b>LR12995</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 150 mm	  LR12995-0   LR12995-2   LR12995-4
<b>LR12996</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 150 mm	  LR12996-0   LR12996-2   LR12996-4
<b>LR12997</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 150 mm	  LR12997-0   LR12997-2   LR12997-4
<b>LR12156</b> Satz zu 6 Stück <i>Set of 6 pieces</i> Jeu 6 rifloirs <i>Juego de 6 piezas</i> 150 mm	 LR12156-0   LR12156-2   LR12156-4

Bestehend aus: / Composed of: / Composé de: / Compuesto de: LR12915 LR12930 LR12942 LR12952 LR12963 LR12981

Riffelfeilen 170 mm  
Rifflers 170 mm

Rifloirs 170 mm  
Codillos 170 mm

L = mm	Hieb / Cut / Taille / Picado
	0   2   4
<b>LR12813</b> Riffelfeilen Rifflers Rifloirs Codillos 170 mm	 
	LR12813-0   LR12813-2   LR12813-4
<b>LR12816</b> Riffelfeilen Rifflers Rifloirs Codillos 170 mm	 
	LR12816-0   LR12816-2   LR12816-4
<b>LR12818</b> Riffelfeilen Rifflers Rifloirs Codillos 170 mm	 
	LR12818-0   LR12818-2
<b>LR12830</b> Riffelfeilen Rifflers Rifloirs Codillos 170 mm	 
	LR12830-0   LR12830-2   LR12830-4
<b>LR12831</b> Riffelfeilen Rifflers Rifloirs Codillos 170 mm	 
	LR12831-0   LR12831-2
<b>LR12843</b> Riffelfeilen Rifflers Rifloirs Codillos 170 mm	 
	LR12843-0   LR12843-2   LR12843-4
<b>LR12855</b> Riffelfeilen Rifflers Rifloirs Codillos 170 mm	 
	LR12855-0   LR12855-2   LR12855-4
<b>LR12857</b> Riffelfeilen Rifflers Rifloirs Codillos 170 mm	 
	LR12857-0   LR12857-2   LR12857-4

Riffelfeilen 170 mm  
Rifflers 170 mm

Rifloirs 170 mm  
Codillos 170 mm

L = mm	Hieb / Cut / Taille / Picado
	0   2   4
<b>LR12862</b> Riffelfeilen Rifflers Rifloirs Codillos 170 mm	  LR12862-0   LR12862-2   LR12862-4
<b>LR12864</b> Riffelfeilen Rifflers Rifloirs Codillos 170 mm	  LR12864-0   LR12864-2
<b>LR12865</b> Riffelfeilen Rifflers Rifloirs Codillos 170 mm	  LR12865-0   LR12865-2
<b>LR12872</b> Riffelfeilen Rifflers Rifloirs Codillos 170 mm	  LR12872-0   LR12872-2   LR12872-4
<b>LR12874</b> Riffelfeilen Rifflers Rifloirs Codillos 170 mm	  LR12874-0   LR12874-2   LR12874-4
<b>LR12881</b> Riffelfeilen Rifflers Rifloirs Codillos 170 mm	  LR12881-0   LR12881-2
<b>LR12882</b> Riffelfeilen Rifflers Rifloirs Codillos 170 mm	  LR12882-0   LR12882-2
<b>LR12883</b> Riffelfeilen Rifflers Rifloirs Codillos 170 mm	  LR12883-0   LR12883-2   LR12883-4

Riffelfeilen 170 mm  
Rifflers 170 mm

Rifloirs 170 mm  
Codillos 170 mm

L = mm	Hieb / Cut / Taille / Picado
	0   2   4

**LR12884**

Riffelfeilen  
Rifflers  
Rifloirs  
Codillos  
170 mm



| LR12884-0 | LR12884-2 |

**LR12885**

Riffelfeilen  
Rifflers  
Rifloirs  
Codillos  
170 mm



| LR12885-0 | LR12885-2 | LR12885-4 |

**LR12176**

Satz zu 6 Stück  
Set of 6 pieces  
Jeu 6 rifloirs  
Juego de 6 piezas  
170 mm

| LR12176-0 |

| LR12176-2 |



Bestehend aus: / Composed of: / Composé de: / Compuesto de: LR12813 LR12830 LR12843 LR12857 LR12865 LR12881

Riffelfeilen 180 mm  
Rifflers 180 mm

Rifloirs 180 mm  
Codillos 180 mm

L = mm	Hieb / Cut / Taille / Picado
	0   2
<b>LR12700</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	  LR12700-0   LR12700-2
<b>LR12701</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	  LR12701-0   LR12701-2
<b>LR12710</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	  LR12710-0   LR12710-2
<b>LR12711</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	  LR12711-0   LR12711-2
<b>LR12712</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	  LR12712-0   LR12712-2
<b>LR12713</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	  LR12713-0   LR12713-2
<b>LR12730</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	  LR12730-0   LR12730-2
<b>LR12731</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	  LR12731-0   LR12731-2

Riffelfeilen 180 mm  
Rifflers 180 mm

Rifloirs 180 mm  
Codillos 180 mm

L = mm	Hieb / Cut / Taille / Picado
	0   2
<b>LR12732</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	  LR12732-0   LR12732-2
<b>LR12740</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	  LR12740-0   LR12740-2
<b>LR12741</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	  LR12741-0   LR12741-2
<b>LR12750</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	  LR12750-0   LR12750-2
<b>LR12760</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	  LR12760-0   LR12760-2
<b>LR12761</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	  LR12761-0   LR12761-2
<b>LR12762</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	  LR12762-0   LR12762-2
<b>LR12763</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	  LR12763-0   LR12763-2

Riffelfeilen 180 mm  
Rifflers 180 mm

Rifloirs 180 mm  
Codillos 180 mm

L = mm	Hieb / Cut / Taille / Picado
	0   2
<b>LR12764</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	 
	LR12764-0   LR12764-2
<b>LR12770</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	 
	LR12770-0   LR12770-2
<b>LR12771</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	 
	LR12771-0   LR12771-2
<b>LR12780</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	 
	LR12780-0   LR12780-2
<b>LR12781</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	 
	LR12781-0   LR12781-2
<b>LR12782</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	 
	LR12782-0   LR12782-2
<b>LR12783</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	 
	LR12783-0   LR12783-2
<b>LR12790</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	 
	LR12790-0   LR12790-2

Riffelfeilen 180 mm  
Rifflers 180 mm

Rifloirs 180 mm  
Codillos 180 mm

L = mm	Hieb / Cut / Taille / Picado
	0   2

**LR12795**

Riffelfeilen  
Rifflers  
Rifloirs  
Codillos  
180 mm



| LR12795-0 | LR12795-2

**LR12796**

Riffelfeilen  
Rifflers  
Rifloirs  
Codillos  
180 mm



| LR12796-0 | LR12796-2

**LR12186**

Satz zu 6 Stück  
Set of 6 pieces  
Jeu 6 rifloirs  
Juego de 6 piezas  
180 mm

| LR12186-0 | LR12186-2



Bestehend aus: / Composed of: /Composé de: / Compuesto de: LR12711 LR12731 LR12741 LR12750 LR12763 LR12781

Riffelfeilen 200 mm  
Rifflers 200 mm

Rifloirs 200 mm  
Codillos 200 mm

L = mm	Hieb / Cut / Taille / Picado
	0   2
<b>LR12610</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 200 mm	   LR12610-0   LR12610-2
<b>LR12611</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 200 mm	   LR12611-0   LR12611-2
<b>LR12612</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 200 mm	   LR12612-0   LR12612-2
<b>LR12613</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 200 mm	   LR12613-0   LR12613-2
<b>LR12631</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 200 mm	   LR12631-0   LR12631-2
<b>LR12632</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 200 mm	   LR12632-0   LR12632-2
<b>LR12641</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 200 mm	   LR12641-0   LR12641-2
<b>LR12650</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 200 mm	   LR12650-0   LR12650-2

Riffelfeilen 200 mm  
Rifflers 200 mm

Rifloirs 200 mm  
Codillos 200 mm

L = mm	Hieb / Cut / Taille / Picado	
	0	2
<b>LR12661</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 200 mm		
	LR12661-0	LR12661-2
<b>LR12663</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 200 mm		
	LR12663-0	LR12663-2
<b>LR12664</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 200 mm		
	LR12664-0	LR12664-2
<b>LR12671</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 200 mm		
	LR12671-0	LR12671-2
<b>LR12681</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 200 mm		
	LR12681-0	LR12681-2
<b>LR12690</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 200 mm		
	LR12690-0	LR12690-2

LR

Riffelfeilen 300 mm  
Rifflers 300 mm

Rifloirs 300 mm  
Codillos 300 mm

L = mm	Hieb / Cut / Taille / Picado	
	00   0   2	
<b>LR12410</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 300 mm		
	LR12410-00   LR12410-0   LR12410-2	
<b>LR12411</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 300 mm		
	LR12411-00   LR12411-0   LR12411-2	
<b>LR12412</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 300 mm		Illustr. à venir
	LR12412-00   LR12412-0   LR12412-2	
<b>LR12430</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 300 mm		
	LR12430-00   LR12430-0   LR12430-2	
<b>LR12440</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 300 mm		
	LR12440-00   LR12440-0   LR12440-2	
<b>LR12450</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 300 mm		
	LR12450-00   LR12450-0   LR12450-2	
<b>LR12460</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 300 mm		
	LR12460-00   LR12460-0   LR12460-2	
<b>LR12461</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 300 mm		
	LR12461-00   LR12461-0   LR12461-2	

Riffelfeilen 300 mm  
Rifflers 300 mm

Rifloirs 300 mm  
Codillos 300 mm

L=mm	Hieb / Cut / Taille / Picado
	00   0   2

**LR12470**

Riffelfeilen  
Rifflers  
Rifloirs  
Codillos  
300 mm



| LR12470-00 | LR12470-0 | LR12470-2

**LR12480**

Riffelfeilen  
Rifflers  
Rifloirs  
Codillos  
300 mm



| LR12480-00 | LR12480-0 | LR12480-2

«Habilis»-Riffelfeilen  
Rifflers «Habilis»

Rifloirs «Habilis»  
Codillos «Habilis»

L = mm	Hieb / Cut / Taille / Picado
	2
<b>LH2801</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	   LH2801-2
<b>LH2802</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	   LH2802-2
<b>LH2805</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	   LH2805-2
<b>LR</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	   LH2807-2
<b>LH2808</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	   LH2808-2
<b>LH2810</b> Riffelfeilen <i>Rifflers</i> Rifloirs <i>Codillos</i> 180 mm	   LH2810-2

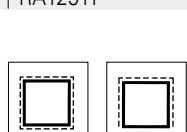
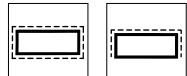
Riffelraspeln  
*Riffler rasps*

Rifloirs râpes  
*Codillos escofina*

L = mm	Hieb / Cut / Taille / Picado
	4

**RA12511**

Riffelraspeln  
*Riffler rasps*  
Rifloirs râpes  
*Codillos escofina*  
180 mm



**RA12541**

Riffelraspeln  
*Riffler rasps*  
Rifloirs râpes  
*Codillos escofina*  
180 mm



**RA12550**

Riffelraspeln  
*Riffler rasps*  
Rifloirs râpes  
*Codillos escofina*  
180 mm



LR

**RA12563**

Riffelraspeln  
*Riffler rasps*  
Rifloirs râpes  
*Codillos escofina*  
180 mm



**RA12570**

Riffelraspeln  
*Riffler rasps*  
Rifloirs râpes  
*Codillos escofina*  
180 mm



**RA12581**

Riffelraspeln  
*Riffler rasps*  
Rifloirs râpes  
*Codillos escofina*  
180 mm



Riffelraspeln  
*Riffler rasps*

Rifloirs râpes  
*Codillos escofina*

L = mm

Hieb / Cut / Taille / Picado  
4

**RA12583**

Riffelraspeln  
*Riffler rasps*  
Rifloirs râpes  
*Codillos escofina*  
180 mm



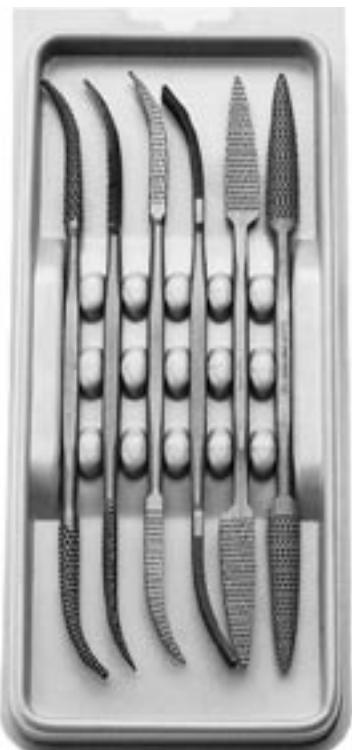
| RA12583

LR

**RA12286**

Satz zu 6 Riffelraspeln  
*Set of 6 rifflers rasps*  
Jeu 6 rifloirs râpes  
*Juego de 6 codillos escofina*  
180 mm

| RA12286



Riffelraspeln  
*Riffler rasps*

Rifloirs râpes  
*Codillos escofina*

**L = mm**

**Hieb / Cut / Taille / Picado**  
3 | 5

**RA2201**

Riffelraspeln  
*Riffler rasps*  
Rifloirs râpes  
*Codillos escofina*  
200 mm



| RA2201-200-3 | RA2201-200-5

**RA2202**

Riffelraspeln  
*Riffler rasps*  
Rifloirs râpes  
*Codillos escofina*  
200 mm



| RA2202-200-3 | RA2202-200-5

**RA2203**

Riffelraspeln  
*Riffler rasps*  
Rifloirs râpes  
*Codillos escofina*  
200 mm



| RA2203-200-3 | RA2203-200-5

**RA2205**

Riffelraspeln  
*Riffler rasps*  
Rifloirs râpes  
*Codillos escofina*  
200 mm



| RA2205-200-3 | RA2205-200-5

**RA2208**

Riffelraspeln  
*Riffler rasps*  
Rifloirs râpes  
*Codillos escofina*  
200 mm



| RA2208-200-3 | RA2208-200-5

**RA2212**

Riffelraspeln  
*Riffler rasps*  
Rifloirs râpes  
*Codillos escofina*  
200 mm



| RA2212-200-3 | RA2212-200-5

**RA2294**

Riffelraspeln  
*Riffler rasps*  
Rifloirs râpes  
*Codillos escofina*  
200 mm



| RA2294-200-3 | RA2294-200-5

**RA2302**

Riffelraspeln (1 Seite Feile,  
1 Seite Raspel)  
*Riffler rasps (1 side file,  
1 side rasp)*  
Rifloirs râpes (1 côté lime,  
1 côté râpe)  
*Codillos escofina (1 lado escofina,  
1 lado lima)*  
200 mm



| RA2302-200-3 | RA2302-200-5



«Valtitan»-Sortiment: Inhaltsverzeichnis  
«Valtitan» range: Index

Gamme «Valtitan»:: Table des matières  
Surtido «Valtitan»: Índice

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4	Hiebskala <i>Scale of cuts</i>	Echelle de tailles <i>Escala de picados</i>
75	«Valtitan»: Wichtigste Massangaben <i>«Valtitan»: Main dimensions</i>	«Valtitan»: Principales dimensiones <i>«Valtitan»: Principales medidas</i>

**Artikelbeschreibung:**  
**Product description:**

76	LPV – «Valtitan»-Präzisionsfeilen <i>LPV – «Valtitan» Precision files</i>
78	LAV – «Valtitan»-Nadelfeilen <i>LAV – «Valtitan» Needle files</i>
80	LRV – «Valtitan»-Riffelfeilen <i>LRV – «Valtitan» Rifflers</i>

**Description des articles:**  
**Descripción de los artículos:**

LPV – Limes de précision «Valtitan» <i>LPV – Limas de precisión «Valtitan»</i>
LAV – Limes aiguilles «Valtitan» <i>LAV – Limas aguja «Valtitan»</i>
LRV – Rifloirs «Valtitan» <i>LRV – Codillos «Valtitan»</i>

V

## Haupteigenschaften Main characteristics

## Caractéristiques principales Características principales

### **Das «Valtitan»-Sortiment, ein Plus...**

**...für leistungsfähiges Arbeiten in schwierigen Werkstoffen.**

«Valtitan»-Ausführungen gibt es als Standardausführung für Nadel-, Präzisions- und Riffelfeilen. Auf Wunsch können auch andere Artikel dieser Behandlung unterzogen werden.

- Oberflächenhärte von 72 HRc, die härteste Stahlfeile der Welt
- Unerlässlich für schwer zu feilende Materialien
- Sie verstopfen nicht; einfaches Klopfen beseitigt die Späne
- Widerstehen rostbildenden Einflüssen, Rostschutz ist unnötig
- Verbesserte Schnittleistungen und erhöhte Lebensdauer gegenüber herkömmlichen Feilen
- Zertifiziertes Qualitätssystem ISO 9001 / EN 29001

### **The «Valtitan» range offers you more...**

**...more performance, more life, more filing power.**

*The «Valtitan» execution is standard for some of our needle, precision files with tang and rifflers. On request, we can apply this process to other items.*

*The «Valtitan» execution offers :*

- A surface hardness of 72 HRc, the hardest steel file known
- Better performance on hard to file surfaces
- No clogging, a simple knock is enough to remove the chips
- Resistance to corrosion no need to grease them
- Longer file life and performance compared to a standard file
- Certified quality management as to ISO 9001 / EN 29001

### **La gamme «Valtitan», un plus...**

**...pour un travail efficace dans les matériaux difficiles.**

Elle existe en standard dans la lime aiguille, la lime de précision et les rifloirs. Sur demande d'autres articles peuvent recevoir ce traitement.

- Dureté en surface de 72 HRc, la plus dure des limes en acier au monde
- Indispensable pour les matériaux difficiles à limer
- Ne bourre pas, un simple tapotement élimine les copeaux
- Très résistante en milieu corrosif, sans graissage de protection
- Performances et durée de vie accrues par rapport à une lime «standard»
- Système qualité certifié ISO 9001 / EN 29001

### **El surtido «Valtitan», herramientas singulares...**

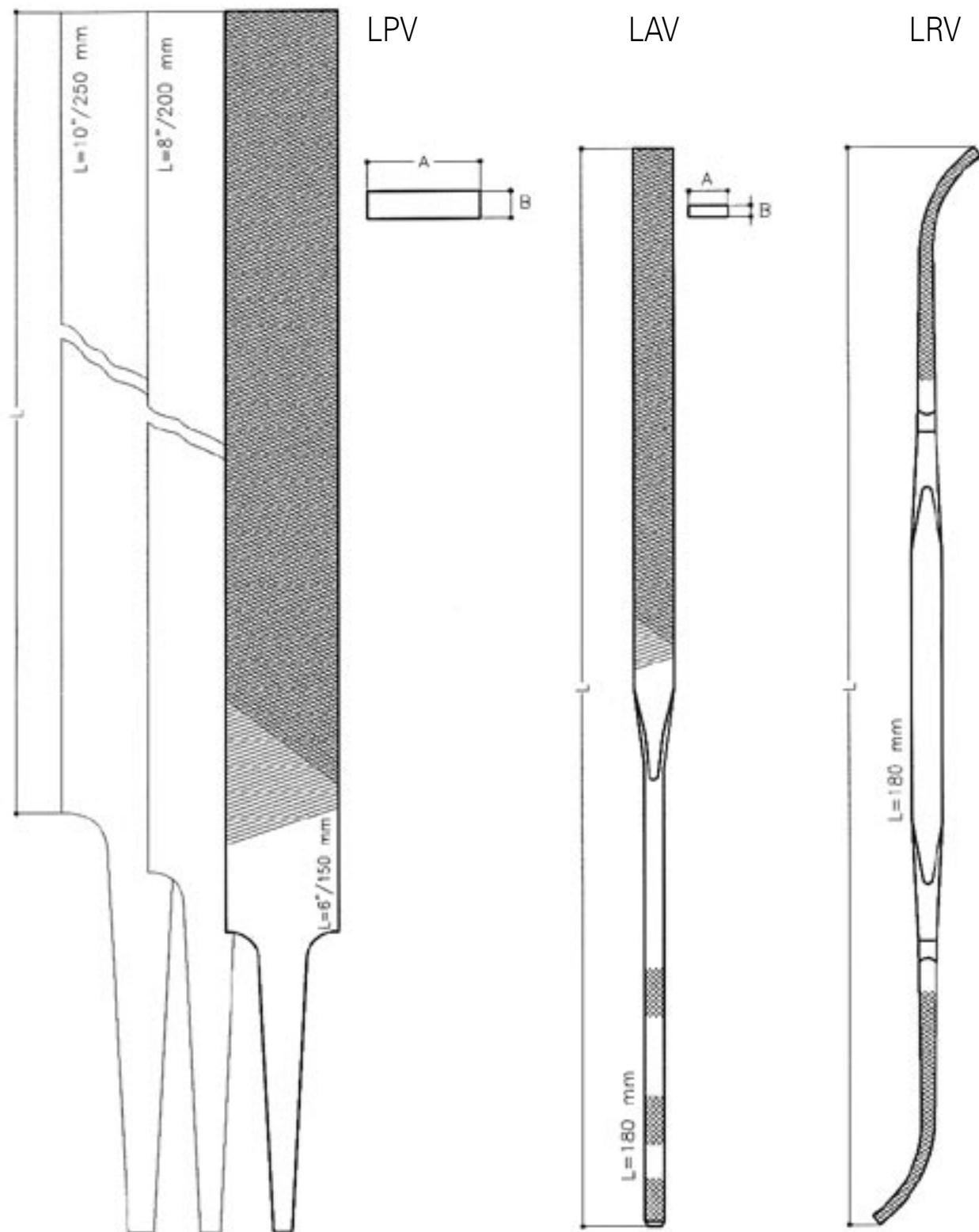
**...para un trabajo eficaz en materiales difíciles.**

*Se ofrece como estándar en la lima tipo aguja, la lima de precisión y los codillos. A pedido, otros artículos también pueden ser sometidos a este tratamiento.*

- Dureza en la superficie de 72 HRc, la lima de acero más dura del mundo
- Indispensable para limar materiales difíciles
- No queda agarrotada, bastando con sacudirla ligeramente para quitar las virutas
- Posee una elevada resistencia natural en el medio corrosivo, no requieren un engrase protector
- Rendimientos y duración de vida superior a una lima «normal»
- Sistema de calidad certificada ISO 9001 / EN 29001

## Wichtigste Massangaben *Main dimensions*

## Principales dimensiones *Principales medidas*





«Valtitan»-Präzisionsfeilen  
«Valtitan» Precision files

Limes de précision «Valtitan»  
Limas de precisión «Valtitan»

L = "/mm A x B mm	Hieb / Cut / Taille / Picado 000	00	0	2
----------------------	-------------------------------------	----	---	---

#### LPV1163

Ansatz / Flachstumpf

Hand

Carrelette

Carleta

6" / 150 mm

18.5 x 4 mm

8" / 200 mm

21.4 x 4.8 mm

10" / 250 mm

25.3 x 6.3 mm



#### LPV1132

Stiften

Pillar

Pilier

Plana

6" / 150 mm

12 x 4 mm

8" / 200 mm

14.5 x 4.5 mm

10" / 250 mm

17.5 x 5.3 mm



#### LPV1560

Halbrund

Halfround

Mironde

Mediacaña

6" / 150 mm

15.3 x 4.7 mm

8" / 200 mm

21.4 x 6.3 mm

10" / 250 mm

25.5 x 7.5 mm



#### LPV1660

Rund spitz

Round pointed

Ronde pointue

Redonda aguda

6" / 150 mm

5.85 mm

8" / 200 mm

7.8 mm

10" / 250 mm

9.45 mm



#### LPV1670

Rund stumpf

Round blunt

Ronde mottue

Redonda punta plana

6" / 150 mm

5.75 mm

8" / 200 mm

7.5 mm

10" / 250 mm

9.4 mm



«Valtitan»-Präzisionsfeilen  
«Valtitan» Precision files

Limes de précision «Valtitan»  
Limas de precisión «Valtitan»

L = "/mm" A x B mm	Hieb / Cut / Taille / Picado	000	00	0	2
-----------------------	------------------------------	-----	----	---	---

**LPV1360**

Dreikant

Three square

Triangulaire

Triangular

6" / 150 mm

10.3 mm

8" / 200 mm

14.2 mm

10" / 250 mm

17.2 mm



**LPV1464**

Vierkant spitz

Square pointed

Carrée pointue

Cuadrada aguda

6" / 150 mm

5.5 mm

8" / 200 mm

7.5 mm



**LPV1474**

Vierkant stumpf

Square blunt

Carrée moutue

Cuadrada punta plana

6" / 150 mm

5.5 mm

8" / 200 mm

7.5 mm

10" / 250 mm

9.4 mm



V



«Valtitan»-Nadelfeilen  
«Valtitan» Needle files

Limes aiguilles «Valtitan»  
Limas aguja «Valtitan»

L = mm A x B mm	Hieb / Cut / Taille / Picado 00   0   2
<b>LAV2401</b> Flachstumpf Pillar Pilier Plana 180 mm 6 x 1.3 mm	
	LAV2401-180-00   LAV2401-180-0   LAV2401-180-2
<b>LAV2402</b> Halbrund Halfround Mironde Mediacaña 180 mm 5.9 x 2 mm	
	LAV2402-180-00   LAV2402-180-0   LAV2402-180-2
<b>LAV2406</b> Flachspitz Warding Entrée Plana de punta 180 mm 6 x 1.2 mm	
	LAV2406-180-00   LAV2406-180-0   LAV2406-180-2
<b>LAV2407</b> Dreikant Three square Triangulaire Triangular 180 mm 4.2 mm	
	LAV2407-180-00   LAV2407-180-0   LAV2407-180-2
<b>LAV2408</b> Vierkant Square Carrée Cuadrada 180 mm 2.6 mm	
	LAV2408-180-00   LAV2408-180-0   LAV2408-180-2
<b>LAV2410</b> Rund Round Ronde Redonda 180 mm 3.2 mm	
	LAV2410-180-00   LAV2410-180-0   LAV2410-180-2



«Valtitan»-Nadelfeilen  
«Valtitan» Needle files

Limes aiguilles «Valtitan»  
Limas aguja «Valtitan»

L = mm	Hieb / Cut / Taille / Picado
00	0
	2



### LAV2495

Satz zu 6 Feilen in Tasche  
Set of 6 files in pouch  
Jeu de 6 limes en étui  
Juego de 6 limas en estuche  
180 mm

| LAV2495-00 | LAV2495-0 | LAV2495-2

Bestehend aus: / Composed of: / Composé de: / Compuesto de: LAV2401 LAV2402 LAV2406 LAV2407 LAV2408 LAV2410

V



### LAV2465

Satz zu 6 Feilen in Blister  
Set of 6 files Blister pouched  
Jeu de 6 limes Blister  
Juego de 6 limas Blister  
180 mm

| LAV2465-00 | LAV2465-0 | LAV2465-2

Bestehend aus: / Composed of: / Composé de: / Compuesto de: LAV2401 LAV2402 LAV2406 LAV2407 LAV2408 LAV2410



«Valtitan»-Riffelfeilen  
«Valtitan» Riffles

Rifloirs «Valtitan»  
Codillos «Valtitan»

L = mm

Hieb / Cut / Taille / Picado  
0 | 2

**LRV12711**

«Valtitan»-Riffelfeilen  
«Valtitan» Riffles  
Rifloirs «Valtitan»  
Codillos «Valtitan»  
180 mm



LRV12711-0



LRV12711-2

**LRV12731**

«Valtitan»-Riffelfeilen  
«Valtitan» Riffles  
Rifloirs «Valtitan»  
Codillos «Valtitan»  
180 mm



LRV12731-0



LRV12731-2

**LRV12741**

«Valtitan»-Riffelfeilen  
«Valtitan» Riffles  
Rifloirs «Valtitan»  
Codillos «Valtitan»  
180 mm



LRV12741-0



LRV12741-2

**LRV12750**

«Valtitan»-Riffelfeilen  
«Valtitan» Riffles  
Rifloirs «Valtitan»  
Codillos «Valtitan»  
180 mm



LRV12750-0



LRV12750-2

V

**LRV12763**

«Valtitan»-Riffelfeilen  
«Valtitan» Riffles  
Rifloirs «Valtitan»  
Codillos «Valtitan»  
180 mm



LRV12763-0



LRV12763-2

**LRV12781**

«Valtitan»-Riffelfeilen  
«Valtitan» Riffles  
Rifloirs «Valtitan»  
Codillos «Valtitan»  
180 mm



LRV12781-0



LRV12781-2

# Gravierstichel - Laubsägeblätter: Inhaltsverzeichnis *Engravers' gravers - Saw blades: Index*

## Echoppes - Scies pour bijoutiers: Table des matières *Buriles para grabar - Sierras para joyeros : Indice*

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84	<b>Artikelbeschreibung:</b> <i>Product description:</i>  L004 – Gravierstichel L004 – Engravers' gravers	<b>Description des articles:</b> <i>Descripción de los artículos:</i>  L004 – Echoppes L004 – Buriles para grabar
87	L005 – Uhrmacherstichel L005 – Watchmakers' gravers	L005 – Burins pour horlogers L004 – Buriles para grabadores y relojeros
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LO

## Haupteigenschaften Main characteristics

## Caractéristiques principales Características principales

**«Glardon»-Stichel, das ideale Werkzeug für schöpferisches Arbeiten.**

**«Super Glardon» und «Spiral», die unentbehrlichen Laubsägeblätter für Juweliere und Goldschmiede.**

**The «Glardon» gravers, the ideal tool for your creative work.**

**The indispensable «Super Glardon» and «Spiral» jeweller's saw blades no longer hold any surprises for jewellers.**

**Avec l'échoppe «Glardon» laissez votre créativité s'exprimer.**

**Les indispensables scies bijoutiers «Super Glardon» et «Spiral» n'ont plus de secret pour les bijoutiers.**

**LO**

**Con el buril «Glardon» permita que se exprese su creatividad.**

**Las indispensables sierras de joyero «Super Glardon» y «Spiral» no encierran secretos para los joyeros.**

Die «Glardon»-Stichel:

- 16 Formen, 2 Ausführungen : WS-Werkzeugstahl oder HSS-Schnellarbeitsstahl
- Erhältlich in 3 bis 11 Breiten, je nach Form
- Eine sorgfältige Wärmebehandlung sichert eine ausgezeichnete Arbeitsweise des Stichels

Die «Super Glardon»- und «Spiral»-Laubsägeblätter für Juweliere:

- 13 Zahnungen erhältlich von Nr. 8/0 bis 8
- Optimale Härte und Biegsamkeit
- Die regelmässige Gestaltung der Zähne entspricht höchsten Anforderungen
- Zertifiziertes Qualitätssystem ISO 9001 / EN 29001

The «Glardon» gravers:

- Available in 16 shapes and 2 qualities — Tool steel (WS) or High Speed Steel (HSS)
- Available in 3 to 11 widths, depending on shapes
- Heat treated to insure durability and long lasting quality

The jeweller's saw blades «Super Glardon» and «Spiral»:

- Available from n° 8/0 to 8
- Optimized hardness and flexibility
- Regular teeth manufactured to meet the highest specification
- Certified quality management as to ISO 9001 / EN 29001

Les échoppes «Glardon»:

- 16 formes, 2 qualités d'acier: acier à outils WS ou acier rapide HSS
- de 3 à 11 largeurs disponibles, suivant la forme
- un traitement thermique soigné garanti une bonne qualité d'exécution de l'échoppe

Les scies bijoutier «Super Glardon» et «Spiral»:

- 13 dentures disponibles, No. 8/0 à 8
- Dureté et flexibilité optimales
- Régularité de la denture adaptée aux exigences maximales
- Système qualité certifié ISO 9001 / EN 29001

Buriles «Glardon»:

- 16 formas, 2 calidades de acero: acero herramienta WS o acero rápido HSS
- 3 hasta 11 anchos disponibles para cada forma
- Un tratamiento térmico cuidadoso le garantiza un buen acabado del buril

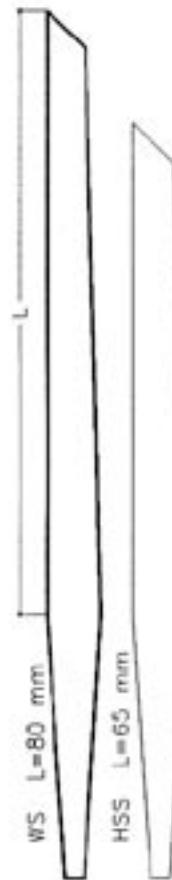
Las sierras de joyero «Super Glardon» y «Spiral»:

- 13 dentados disponibles n° 8/0 a 8
- Dureza y flexibilidad optimales
- Regularidad de los dientes adaptada a exigencias máximas
- Sistema de calidad certificada ISO 9001 / EN 29001

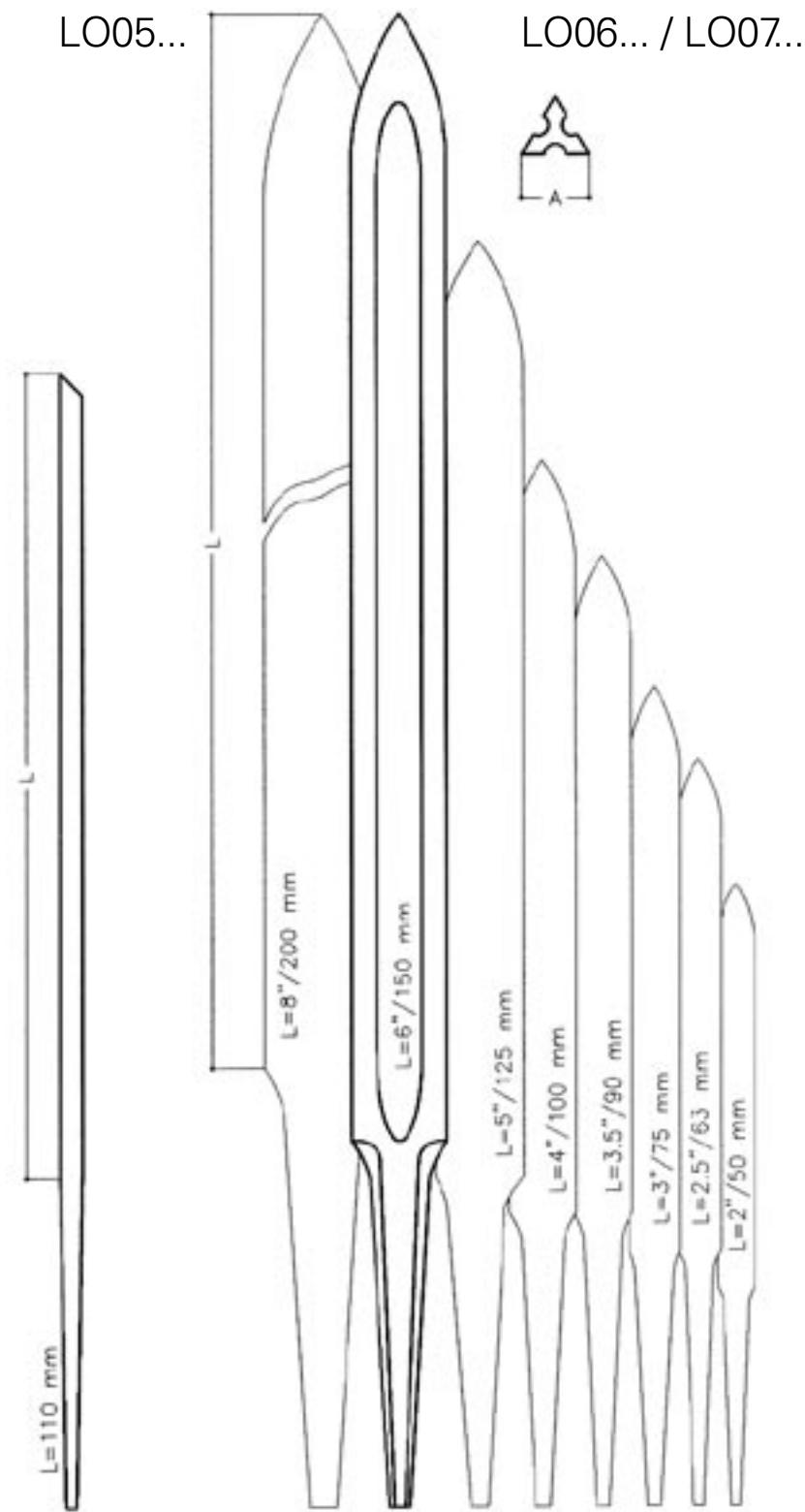
Wichtigste Massangaben  
*Main dimensions*

Principales dimensiones  
*Principales medidas*

LO04...



LO05...



LO06... / LO07...



**Gravierstichel**  
**Engravers' gravers**

**Echoppes**  
**Buriles para grabar**

Nº	A = mm	Ref. / Ref. / Réf. / Ref.	
		HSS - L = 65 mm	WS - L = 80 mm

**LO0401**

Flachstichel  
Flat edge  
Bord plat  
Borde plano



Nº 2	0.2	LO0401-2-HSS	LO0401-2-WS
Nº 4	0.4	LO0401-4-HSS	LO0401-4-WS
Nº 6	0.6	LO0401-6-HSS	LO0401-6-WS
Nº 8	0.8	LO0401-8-HSS	LO0401-8-WS
Nº 10	1.0	LO0401-10-HSS	LO0401-10-WS
Nº 12	1.2	LO0401-12-HSS	LO0401-12-WS
Nº 14	1.4	LO0401-14-HSS	LO0401-14-WS
Nº 16	1.6	LO0401-16-HSS	LO0401-16-WS
Nº 18	1.8	LO0401-18-HSS	LO0401-18-WS
Nº 20	2.0	LO0401-20-HSS	LO0401-20-WS
Nº 24	2.4	LO0401-24-HSS	LO0401-24-WS



**LO0402**

Bollstichel  
Round edge  
Bord rond  
Borde redondo



Nº 2	0.2	LO0402-2-HSS	LO0402-2-WS
Nº 4	0.4	LO0402-4-HSS	LO0402-4-WS
Nº 6	0.6	LO0402-6-HSS	LO0402-6-WS
Nº 8	0.8	LO0402-8-HSS	LO0402-8-WS
Nº 10	1.0	LO0402-10-HSS	LO0402-10-WS
Nº 12	1.2	LO0402-12-HSS	LO0402-12-WS
Nº 14	1.4	LO0402-14-HSS	LO0402-14-WS
Nº 16	1.6	LO0402-16-HSS	LO0402-16-WS
Nº 18	1.8	LO0402-18-HSS	LO0402-18-WS
Nº 20	2.0	LO0402-20-HSS	LO0402-20-WS
Nº 24	2.4	LO0402-24-HSS	LO0402-24-WS



**LO**

**LO0403**

Spitzstichel  
Onglette  
Onglette  
De punta



Nº 5/0	1.16	LO0403-5/0-HSS	LO0403-5/0-WS
Nº 4/0	1.24	LO0403-4/0-HSS	LO0403-4/0-WS
Nº 3/0	1.35	LO0403-3/0-HSS	LO0403-3/0-WS
Nº 2/0	1.45	LO0403-2/0-HSS	LO0403-2/0-WS
Nº 0	1.58	LO0403-0-HSS	LO0403-0-WS
Nº 1	1.78	LO0403-1-HSS	LO0403-1-WS
Nº 2	1.94	LO0403-2-HSS	LO0403-2-WS
Nº 3	2.16	LO0403-3-HSS	LO0403-3-WS
Nº 4	2.54	LO0403-4-HSS	LO0403-4-WS
Nº 5	2.74	LO0403-5-HSS	LO0403-5-WS
Nº 6	2.94	LO0403-6-HSS	LO0403-6-WS
Nº 7	3.14	LO0403-7-HSS	LO0403-7-WS
Nº 8	3.36	LO0403-8-HSS	LO0403-8-WS



**Gravierstichel**  
**Engravers' gravers**

**Echoppes**  
**Buriles para grabar**

N°	A = mm	Ref. / Ref. / Réf. / Ref. HSS - L = 65 mm	WS - L = 80 mm
----	--------	--	----------------

**LO0404**

Ovalstichel  
Oval  
Ovale  
Oval



Nº 15

1.5

LO0404-15

Nº 17

1.7

LO0404-17

Nº 19

1.9

LO0404-19

Nº 21

2.1

LO0404-21

Nº 23

2.3

LO0404-23

Nº 25

2.5

LO0404-25

**LO0405**

Facetten-Stichel  
Bevel  
A biseau  
Chaflan



Nº 2

0.2

LO0405-2

Nº 4

0.4

LO0405-4

Nº 6

0.6

LO0405-6

Nº 8

0.8

LO0405-8

Nº 10

1.0

LO0405-10

Nº 12

1.2

LO0405-12

Nº 14

1.4

LO0405-14

Nº 16

1.6

LO0405-16

Nº 18

1.8

LO0405-18

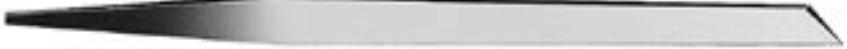
Nº 20

2.0

LO0405-20

**LO0406**

Messerstichel  
Knife  
Tranchante  
De cuchillo



Nº 18

1.8

LO0406-18-HSS

LO0406-18-WS

Nº 20

2.0

LO0406-20-HSS

LO0406-20-WS

Nº 22

2.2

LO0406-22-HSS

LO0406-22-WS

Nº 24

2.4

LO0406-24-HSS

LO0406-24-WS

Nº 26

2.6

LO0406-26-HSS

LO0406-26-WS

Nº 28

2.8

LO0406-28-HSS

LO0406-28-WS

Nº 30

3.0

LO0406-30-HSS

LO0406-30-WS

Nº 32

3.2

LO0406-32-HSS

LO0406-32-WS

**LO0408**

Flachstichel zum Ausrunden  
Flat narrow back  
A revider plate  
Plano



Nº 16

1.6

LO0408-16

Nº 18

1.8

LO0408-18

Nº 20

2.0

LO0408-20

Nº 22

2.2

LO0408-22

Nº 24

2.4

LO0408-24

Nº 26

2.6

LO0408-26

Nº 28

2.8

LO0408-28

LO

Gravierstichel  
*Engravers' gravers*

Echoppes  
*Buriles para grabar*

Nº	A = mm	Ref. / Ref. / Réf. / Ref. HSS - L = 65 mm	WS - L = 80 mm
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**LO0409**

Bollstichel zum Ausrunden

*Round narrow back*

A revider ronde

*Redondo*

Nº 16

Nº 20

Nº 24



1.6  
2.0  
2.4

LO0409-16  
LO0409-20  
LO0409-24

**LO0410**

Flachstichel

*Chisel*

Ciseau

*Plano*

Nº 20

Nº 30

Nº 40

Nº 50

Nº 60



2.0  
3.0  
4.0  
5.0  
6.0

LO0410-20  
LO0410-30  
LO0410-40  
LO0410-50  
LO0410-60

Gravierstichel / Uhrmacherstichel  
Engravers' / Watchmakers' gravers

Echoppes / Burins pour horlogers  
Buriles para grabadores y relojeros

N°	R	6	8	10	14	D	P = mm
	4						

**LO0413**

Fadenstichel WS  
Shading tool WS  
Echoppe rayée WS  
Buril rayado WS



Nº 10	LO0413-10-4	LO0413-10-6	LO0413-10-8	LO0413-10-10	LO0413-10-14	80	0.125
Nº 12	LO0413-12-4	LO0413-12-6	LO0413-12-8	LO0413-12-10	LO0413-14-14	67	0.149
Nº 14	LO0413-14-4	LO0413-14-6	LO0413-14-8	LO0413-14-10	LO0413-16-14	57	0.175
Nº 16	LO0413-16-4	LO0413-16-6	LO0413-16-8	LO0413-16-10	LO0413-18-14	50	0.2
Nº 18	LO0413-18-4	LO0413-18-6	LO0413-18-8	LO0413-18-10	LO0413-18-14	44	0.227
Nº 20	LO0413-20-4	LO0413-20-6	LO0413-20-8	LO0413-20-10	LO0413-20-14	40	0.25

R = Anzahl Fäden

R = Number of raws

R = Nombre de raies

R = Número de rayas

P = Fadenabstand

P = Distance between 2 raws

P = Distancia entre 2 raíes

P = Distancia entre 2 rayas

D = Anzahl Fäden/cm

D = Number of raws/cm

D = Nb de raies/cm

D = Número de rayas/cm

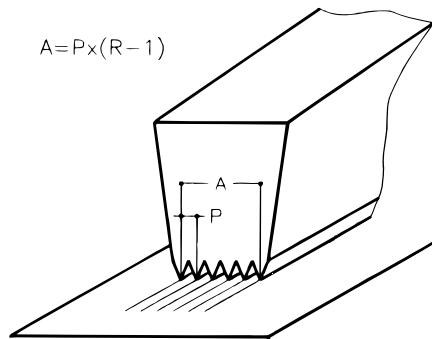
A = Breite

A = Width

A = Largeur

A = Ancho

$$A = P \times (R - 1)$$



N°	A = mm	Ref. / Ref. / Réf. / Ref.	HSS - L = 110 mm   WS - L = 110 mm

**LO0501**

Vierkant  
Square  
Carré  
Cuadrado



Nº 1.25	1.25		LO0501-1,25-WS
Nº 1.55	1.55		LO0501-1,50-WS
Nº 1.75	1.75		LO0501-1,75-WS
Nº 2.00	2.0		LO0501-2-WS
Nº 2.25	2.25	LO0501-2,25-HSS	LO0501-2,25-WS
Nº 2.50	2.5	LO0501-2,5-HSS	LO0501-2,5-WS
Nº 2.75	2.75	LO0501-2,75-HSS	LO0501-2,75-WS
Nº 3.00	3.0	LO0501-3-HSS	LO0501-3-WS
Nº 3.25	3.25		LO0501-3,25-WS
Nº 3.50	3.5	LO0501-3,5-HSS	LO0501-3,5-WS
Nº 4.00	4.0	LO0501-4-HSS	LO0501-4-WS
Nº 6.00	6.0	LO0501-6-HSS	

**LO0502**

Raute  
Lozenge  
Losange  
Romboide



Nº 1.5	1.5		LO0502-1,5
Nº 1.75	1.75		LO0502-1,75
Nº 2.00	2.0		LO0502-2
Nº 2.25	2.25		LO0502-2,25
Nº 2.50	2.5		LO0502-2,5
Nº 3.00	3.0		LO0502-3

Schaber für Mechaniker  
*Scrapers for engineers*

Grattoirs pour mécaniciens  
*Rasquetas para mecánicos*

L = "/mm A x B mm	Ref. / Ref. / Réf. / Ref.
----------------------	---------------------------

**LO0653**

Schaber für Mechaniker  
*Scrapers for engineers*  
Grattoir pour mécaniciens  
*Rasquetas para mecanicos*

2" / 50 mm	LO0653-2
5 mm	
2.5" / 63 mm	LO0653-2,5
6 mm	
3" / 75 mm	LO0653-3
7 mm	
3.5" / 90 mm	LO0653-3,5
8 mm	
4" / 100 mm	LO0653-4
9 mm	
5" / 125 mm	LO0653-5
12 mm	
6" / 150 mm	LO0653-6
13 mm	
8" / 200 mm	LO0653-8
16 mm	



**LO0655**

Hohl-Schaber  
*Incurved scraper*  
Grattoir incurvé  
*Rasqueta hueca*

2" / 50 mm	LO0655-2
6 mm	
3" / 75 mm	LO0655-3
6 mm	
3.5" / 90 mm	LO0655-3,25
7.2 mm	
4" / 100 mm	LO0655-4
9 mm	



**LO**

**LO0788**

Polierstahl oval gerade  
*Oval straight burnisher*  
Brunissoir ovale droit  
*Brunidor oval recto*

3" / 75 mm	LO0788-3
6.5 x 3.5 mm	
4" / 100 mm	LO0788-4
8 x 4.2 mm	
5" / 125 mm	LO0788-5
8.5 x 4.5 mm	



Laubsägeblätter, Sägebogen  
Jeweller's saw blades, Saw frames

Scies bijoutiers, Montures  
Sierras para joyeros, Arcos

Nº	A x B mm	Ref. / Ref. / Réf. / Ref.
----	----------	---------------------------

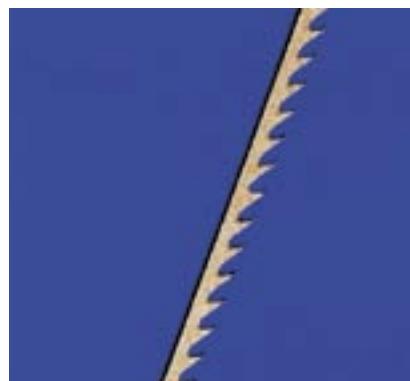
### SBGLA

#### «Super Glardon»

Sägeblätter für Goldschmiede  
Jewellers' saw blades  
Scies bijoutiers  
Sierras para joyeros



Nº 8/0	0.32 x 0.16	SBGLA-8/0
Nº 6/0	0.36 x 0.18	SBGLA-6/0
Nº 5/0	0.4 x 0.2	SBGLA-5/0
Nº 4/0	0.44 x 0.22	SBGLA-4/0
Nº 3/0	0.48 x 0.24	SBGLA-3/0
Nº 2/0	0.52 x 0.26	SBGLA-2/0
Nº 0	0.58 x 0.28	SBGLA-0
Nº 1	0.63 x 0.3	SBGLA-1
Nº 2	0.70 x 0.34	SBGLA-2
Nº 3	0.74 x 0.36	SBGLA-3
Nº 4	0.8 x 0.38	SBGLA-4
Nº 5	0.85 x 0.4	SBGLA-5
Nº 6	0.94 x 0.44	SBGLA-6
Nº 8	1.15 x 0.5	SBGLA-8



### SBSPI

#### «Spiral»

Sägeblätter für Goldschmiede  
Jewellers' saw blades  
Scies bijoutiers  
Sierras para joyeros



Nº 2/0	0.60 x 0.36	SBSPI-2/0
Nº 0	0.64 x 0.40	SBSPI-0
Nº 1	0.68 x 0.63	SBSPI-1
Nº 2	0.80 x 0.70	SBSPI-2
Nº 3	0.88 x 0.74	SBSPI-3
Nº 4	0.98 x 0.80	SBSPI-4
Nº 5	1.05 x 0.85	SBSPI-5
Nº 6	1.20 x 0.94	SBSPI-6
Nº 8	1.28 x 1.15	SBSPI-8



### ASB300

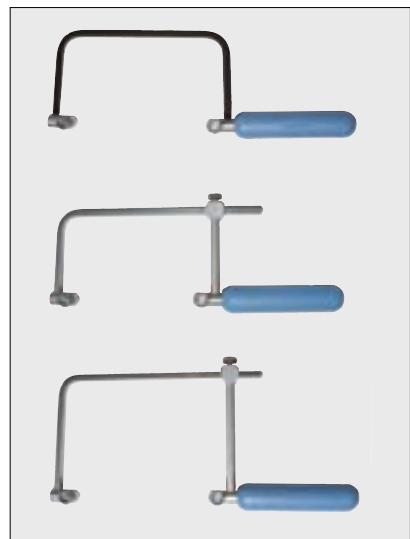
Sägebogen für Sägeblätter, Fix-Modell, Tiefe 75 mm

Frame for saw blades, fixed model, depth 75 mm

Monture scies bijoutiers, modèle fixe, profondeur 75 mm

Arco para sierras de joyeros, modelo fijo, garganta 75 mm

Nº 300 | ASB300



### ASB400

Sägebogen für Sägeblätter, verstellbares Modell, Tiefe 75 mm

Steel frame for saw blades, adjustable model, depth 75 mm

Monture scies bijoutiers, modèle réglable, profondeur 75 mm

Arco de acero para sierras de joyeros, modelo ajustable, garganta 75 mm

Nº 400 | ASB400

### ASB500

Sägebogen für Sägeblätter, verstellbares Modell, Tiefe 105 mm

Steel frame for saw blades, adjustable model, depth 105 mm

Monture scies bijoutiers, modèle réglable, profondeur 105 mm

Arco de acero para sierras de joyeros, modelo ajustable, garganta 105 mm

Nº 500 | ASB500

00

# Feilengriffe File handles

## Manches Mangos

L = mm

Ref. / Ref. / Réf. / Ref.

### Crocodile

#### AL110 — AL810

Rutschfester Kunststoffgriff mit gehärtetem Gewindeguss

*Antislip plastic file handle with hardened threaded insert*

Manche plastique avec douille filetée trempée

*Mango de plástico con casquillo roscado templado*

94 mm

94 mm

94 mm

105 mm

105 mm

121 mm

131 mm

131 mm



AL110-BLEU

AL210-BLEU

AL310-BLEU

AL410-BLEU

AL510-BLEU

AL610-BLEU

AL710-BLEU

AL810-BLEU

### Cobra

#### AL250 / AL350

Rutschfester Kunststoffgriff

*Antislip plastic file handle*

Manche plastique antiglissant

*Mango de plástico antideslizante*

90 mm

110 mm



AL250

AL350

### Condor

#### AL160 / AL260

Nadelfeilengriff mit Spannzange

*Precision needle file handle*

Manche de précision pour limes aiguilles

*Mango de precisión para limas aguja*

95 mm

95 mm



AL160

AL260

### Colibri

#### AL170

Schraubkopfheft für Nadelfeilen

*Handle for needle files*

Manche pour limes aiguilles

*Mango para limas aguja*

86 mm



AL170

### Timber

#### AL240

Griff für Kettenäxtefilen

*Handle for chain saw files*

Manche pour rondes à chaîne

*Mango para limas motosierra*

120 mm



AL240

### Habilis

#### AL2830

Riffelgriff

*Rifflers handle*

Manche pour rifloirs

*Mango para codillos*

128 mm



AL2830

**Feilengriffe / Anwendung**  
**File handles / Choice guide**

**Manches / Application**  
**Mangos / Aplicación**

**Typ - Länge / Type - Length / Type - Longueur / Tipo - Largo**

### Crocodile

#### AL110 — AL810

Für Präzisionsfeilen

For Precision files

Pour limes de précision

Para limas de precisión

AL110

AL210

AL310

AL410

AL510

AL610

AL71012

AL810

● 4"	▲ 4"	● 5"	▲ 5"	■ 5"	● 6"	■ 6"	■ 8"	● 12"
■ 4"	● 5"	▲ 4"	► 4"	■ 4"	▲ 6"	■ 6"	■ 8"	● 12"
■ 4"	■ 4"	■ 6"	► 6"	■ 6"	● 8"	▲ 8"	■ 10"	● 12"
■ 6"	■ 8"	■ 8"	► 8"	■ 8"	● 10"	■ 10"	■ 12"	■ 12"
■ 8"	■ 10"	■ 10"	► 10"	■ 10"	▲ 10"	▲ 12"	■ 12"	■ 12"
■ 10"	■ 12"	■ 12"	■ 12"	● 14"	■ 14"	■ 14"	▲ 14"	■ 14"
■ 12"	■ 12"	■ 12"	■ 12"	● 14"	■ 14"	■ 14"	▲ 14"	● 16"
14" (allgemein / all types / en général / toda clase)								

### Cobra

#### AL250 / AL350

Für Werkstattfeilen

For engineer's files

Pour limes de mécanique

Para limas de taller

AL250

AL350

4 – 6" (100 – 150 mm)
> 6" (>150 mm)

### Condor

#### AL160 / AL260

Für Nadelfeilen

For needle files

Pour limes aiguilles

Para limas aguja

AL160

AL260

Feilenheft / Handle / Manche / Mango = Ø 2 – 3 mm
Feilenheft / Handle / Manche / Mango = Ø 3 – 4 mm

### Colibri

#### AL170

Für alle Nadelfeilen

For all kinds of needle files

Pour toutes les limes aiguilles

Para toda clase de limas aguja

AL170

AL

### Timber

#### AL240

Für alle Kettensägefeilen

For all kinds of chain saw files

Pour toutes les limes rondes à chaîne

Para toda clase de limas motosierra

AL240

### Nota:

Vorstehende Angaben sind Richtwerte. Sie können, je nach Schmiedeart des Angels, leicht variieren.

Above data are indicative and are subject to the type of tang forging, height deviations are possible.

Les données ci-dessous sont indicatives et dépendent du type de forgeage des queues. Des légères différences sont possibles.

Los datos arriba mencionados dependen del tipo de forjado de las espigas, pequeñas diferencias son posibles.

## Sonderanfertigungen Custom-made files

## Limes spéciales Limas especiales

### Erfahrung und Know-how

Standard- oder Sonderanfertigungen, die Herstellung unserer Feilen stützt sich auf das Know-how des Branchenleaders. Sie unterliegt den selben Qualitätsanforderungen und basiert auf langjähriger Erfahrung.

Auf Anfrage stellen wir Feilen in besonderen Formen und Abmessungen her.

Senden Sie uns ein Muster oder eine Zeichnung; wir unterbreiten Ihnen unser Angebot.

### Know-how and experience

Standard or custom-made, we manufacture the files you need with the know-how of the world leader, with the same care for quality and based on a longlasting experience.

On request we manufacture files with special shapes and dimensions.

Just send your sample or drawing, we shall send you our quote.

### Savoir-faire et expérience

Exécutions standard ou spéciales – nous les produisons avec le savoir-faire du leader de la branche, avec les mêmes critères de qualité – et l'expérience en plus !

Sur demande, nous fabriquons des limes de formes et dimensions particulières.

Envoyez-nous un croquis ou modèle, nous vous ferons parvenir notre offre.

### Know how y experiencia

Las ejecuciones estándar o especiales las manufac-turamos con el know how del líder en el ramo, con los mismos criterios de calidad y encima de eso, la experiencia !

Bajo pedido, manufacturamos limas de formas y dimensiones particulares.

Envíenos un esquema o modelo, le haremos la correspondiente oferta.



# Referenznummer-Verzeichnis

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### Repertorio de las referencias

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AL160	90	LC10020-2251	27	LP1240	21	LR12613	64	LR12920	51	RA12511	69
AL170	90	LC10020-2260	27	LP1263	14	LR12631	64	LR12930	51	RA12531	69
AL210	90	LC10020-2270	27	LP1265	14	LR12632	64	LR12931	52	RA12541	69
AL240	90	LC10020-2271	27	LP1268	14	LR12641	46	LR12940	52	RA12550	69
AL250	90	LC10020-2276	28	LP1284	24	LR12650	64	LR12941	52	RA12563	69
AL260	90	LE3001	41	LP1292	24	LR12661	65	LR12942	52	RA12570	69
AL2830	90	LE3004	41	LP1312	23	LR12663	65	LR12943	52	RA12581	69
AL310	90	LE3007	41	LP1352	23	LR12664	65	LR12950	52	RA12583	70
AL350	90	LE3008	41	LP1360	19	LR12671	65	LR12951	52	SBGLA	89
AL410	90	LE3009	41	LP1366	19	LR12681	65	LR12952	52	SBSPI	89
AL510	90	LE3010	41	LP1367	19	LR12690	65	LR12953	53		
AL610	90	LE3011	41	LP1390	24	LR12700	60	LR12954	53		
AL710	90	LE3012	41	LP1464	19	LR12701	60	LR12955	53		
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LA2403	32	LE3020	42	LP1566	15	LR12731	60	LR12963	54		
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Chisel bit, Vallorbe shape	LC10010-2270	27	Round	LH2610	44	Halfround for aluminium	LP1352	23	
Double chisel bit	LC10010-2271	27	Set of 5 files «Habilis»	LH2627	45	Halfround for jewellers	LP1545	15	
Chisel bit, three square	LC10020-2276	28	Square	LH2608	44	Halfround for plastics	LP1752	23	
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	LC10020-2260	28				Hand	LP1163	10	
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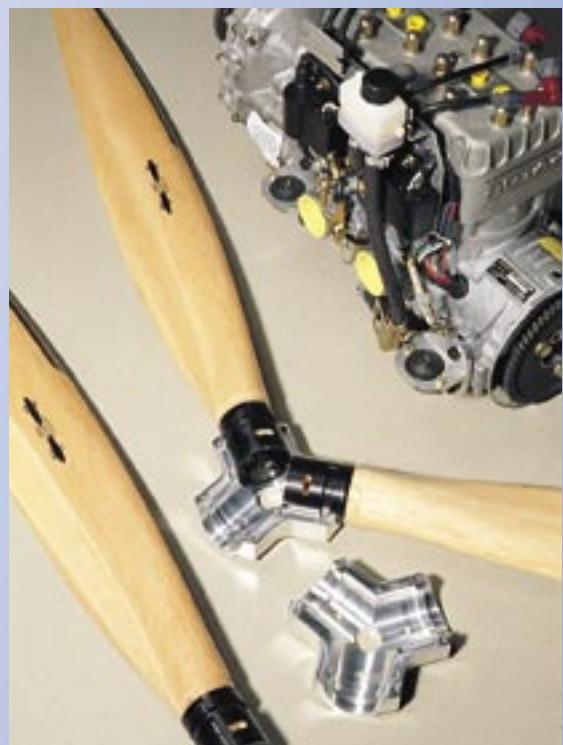
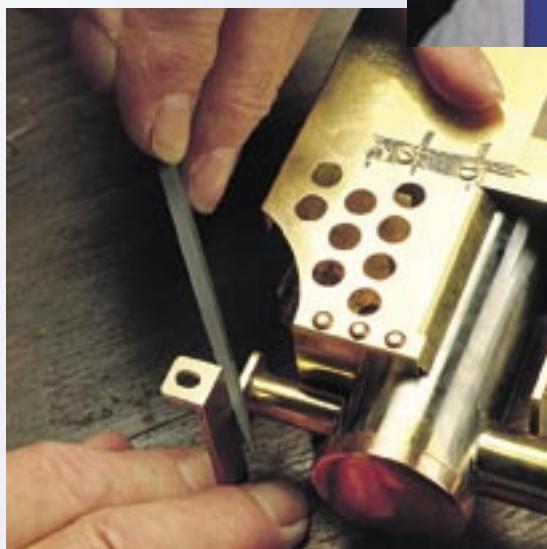
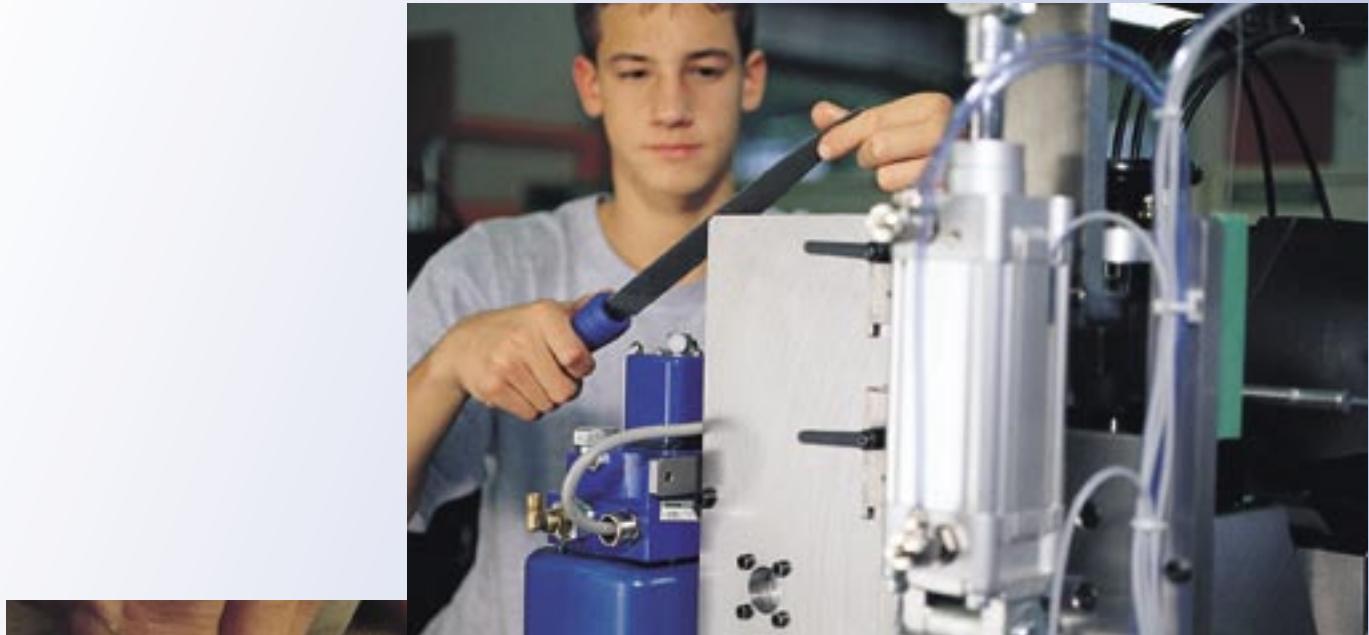
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Round pointed	LPV1660	76
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	LRV12731	80
	LRV12741	80
	LRV12750	80
	LRV12763	80
	LRV12781	80

## Other «Vallorbe» products

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This catalog offers a summary of the «Precision files» standard programme.  
Ask for more documentation about

- Engineers' files
  - Rasps
  - Diamond tools
  - The full range off end mill cutters, coated and uncoated
-



Jewellers, mechanics, those with hobbies,  
watchmakers, moldmakers, aeronautical engineers  
and lumber jacks all choose vallorbe swiss® files.



## A universal activity

Vallorbe swiss® files are used everywhere:  
on land, on the seas and in space.



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swiss

Usines Métallurgiques  
de Vallorbe SA  
Case postale 150  
CH-1337 Vallorbe  
Suisse / Switzerland

Tél. +41 (0)21 843 94 94  
Fax +41 (0)21 843 94 00  
[umv@vallorbe.com](mailto:umv@vallorbe.com)

[www.vallorbe.com](http://www.vallorbe.com)